

Confidential

Basics of Understanding Datasheet

June, 2016

Device Application Technology Dept.

Semiconductors Div, Sales Group

Fuji Electric. Co., Ltd.

Get Datasheets from the WEB

Datasheets can be downloaded from Fuji Electric Semiconductor web site.

www.fujielectric.com/products/semiconductor/

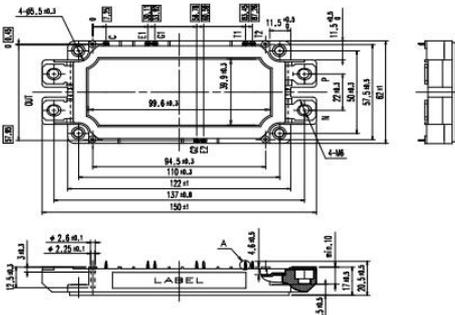
F Fuji Electric *Innovating Energy Technology*

2MBI600VX-120-50

IGBT Modules

Power Module (V series)
1200V / 600A / 2-in-1 package

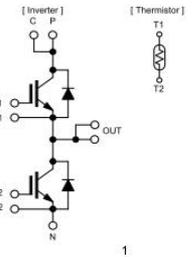
- Features**
 - Low V_{CE(sat)}
 - Low Inductance Module structure
 - Solderless press-fit terminals
- Applications**
 - Inverter for Motor Drives, AC and DC Servo Drives
 - Uninterruptible Power Supply Systems, Wind Turbines, PV Power Conditioning Systems
- Outline drawing (Unit : mm)**

NOTE: □ MARKED SIDE WITH A TOLERANCE OF ±0.05

Weight: 350g (typ.)

Equivalent Circuit



FMSF8402
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2MBI600VX-120-50

IGBT Modules

Characteristics (at T_j=25°C unless otherwise specified)

Symbols	Conditions	Characteristics			Units		
		min.	typ.	max.			
I _{CE}	V _{CE} =0V, V _{GE} =1200V	-	-	3.0	mA		
I _{GES}	V _{CE} =0V, V _{GE} ±20V	-	-	600	nA		
V _{GE(TH)}	V _{CE} =20V, I _C =600mA	6.0	6.5	7.0	V		
V _{CE(sat)} (terminal)	V _{CE} = 15V I _C = 600A	T _j =25°C	-	2.65	3.10	V	
		T _j =125°C	-	3.00	-		
		T _j =150°C	-	3.05	-		
		T _j =25°C	-	1.85	2.30		
V _{CE(sat)} (chip)	I _C = 600A	T _j =25°C	-	2.20	-	V	
		T _j =150°C	-	2.25	-		
Resistance	R _{th(j-c)}	-	-	1.25	-	°C/W	
Capacitance	V _{CE} =10V, V _{GE} =0V, f=1MHz	C _{oss}	-	48	-	nF	
		t _{on}	-	550	-	nsec	
		t _r	V _{CE} = 600V V _{GE} ± 15V L _s = 80nH	-	180	-	nsec
		t _{off}	-	120	-	nsec	
		t _{st}	-	1050	-	nsec	
Voltage	V _{GE} = 0V I _F = 600A	T _j =25°C	-	2.50	3.00	V	
		T _j =125°C	-	2.55	-		
		T _j =150°C	-	2.60	-		
		T _j =25°C	-	1.70	2.15		
V _{GE} (chip)	I _F = 600A	T _j =25°C	-	1.85	-	V	
		T _j =150°C	-	1.80	-		
Turn-on time	I _C = 600A	T _j =25°C	-	200	-	nsec	
		T _j =150°C	-	5000	-		
Resistance	T _j =25°C	R _{th(j-c)}	465	495	520	°C/W	
		R _{th(j-e)}	3305	3375	3450		
Thermal time	T _j =25/50°C	τ _{th(j-c)}	-	-	-	sec	
		τ _{th(j-e)}	-	-	-		

Resistance R_{th(j-c)} value which is defined mounting on the additional cooling fin with thermal compound.

Characteristic Characteristics

Symbols	Conditions	Characteristics			Units
		min.	typ.	max.	
Reverse	IGBT	-	-	0.04	°C/W
Forward	FWD	-	-	0.06	
Resistance	R _{th(j-c)}	-	0.0167	-	°C/W

Resistance R_{th(j-c)} value which is defined mounting on the additional cooling fin with thermal compound.

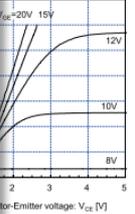
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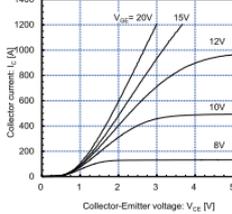
2MBI600VX-120-50

IGBT Modules

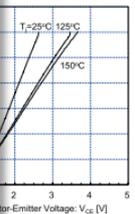
Collector current vs. Collector-Emitter voltage (T_j = 25°C / chip)



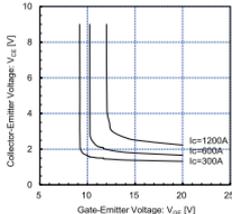
Collector current vs. Collector-Emitter voltage (T_j = 150°C / chip)



Turn-on time vs. Collector-Emitter voltage (T_j = 25°C / chip)

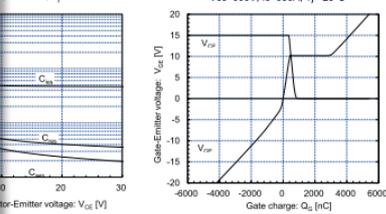


Turn-off time vs. Collector-Emitter voltage (T_j = 25°C / chip)



Dynamic Gate Charge (typ.)

V_{CE}=600V, I_C=600A, T_j=25°C



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Maximum Voltage

■ Absolute Maximum Ratings (at $T_c = 25^\circ\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Maximum Ratings	Units	
Collector-Emitter voltage	V_{CES}		1200	V	
Gate-Emitter voltage	V_{GES}		± 20	V	
Collector current	I_C	Continuous $T_c = 25^\circ\text{C}$	750	A	
	I_C pulse	1ms	1200	A	
	$-I_C$		600	A	
	$-I_C$ pulse	1ms	1200	A	
Collector power			750	W	
Junction temperature			150	$^\circ\text{C}$	
Operating junction temperature (under switching conditions)			125	$^\circ\text{C}$	
Case temperature	T_c		125	$^\circ\text{C}$	
Storage temperature	T_{sto}		-40 ~ 125	$^\circ\text{C}$	
Isolation voltage	between terminal and copper base (*1)	V_{iso}	AC: 1min.	2500	VAC
	between thermistor and others (*2)				
Screw Mounting (*3)	-		3.5	N m	
Torque Terminals (*4)	-		4.5		

V_{CES} : Maximum collector-emitter voltage with zero gate-emitter bias.

V_{GES} : Maximum gate-emitter voltage with zero emitter-collector bias. Electric strength of gate is low because of MOS-gate structure. **Need to take measures against static electricity.** (Withstand voltage against static electricity is less than 1kV. Don't touch the gate pins with bare hands.)

V_{iso} : Maximum effective value of the sine-wave voltage between the terminals and the heat sink, when all terminals are shorted.

Metallic-base is insulated from circuit by the thin ceramic substrate. **Don't drop the module at handling.** (There is danger of getting an electric shock when the substrate cracks.)

Maximum Current

■ Absolute Maximum Ratings (at $T_C=25^\circ\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Maximum Ratings	Units	
Collector-Emitter voltage	V_{CES}		1200	V	
Gate-Emitter voltage	V_{GES}		± 20	V	
Collector current	I_C	Continuous	$T_C=25^\circ\text{C}$	750	A
			$T_C=100^\circ\text{C}$	600	
	I_C pulse	1ms	1200		
	$-I_C$		600		
	$-I_C$ pulse	1ms	1200		
Collector power dissipation	P_C	1 device	3750	W	
Junction temperature	T_j		175		
Operating junction temperature			-40 ~ 125		
Isolation between terminal and copper base (*)	V_{iso}	AC: 1min.	2500	VAC	
Scrubbing Torque			3.5	N m	
			4.5		

I_C : Maximum continuous DC collector current.
More than five times of ratings current flows during accident such as short circuit etc.

$$I_C = (T_{jmax} - T_C) / (V_{CE(sat)} * R_{th(j-c)})$$

This value just represents IGBT DC behavior, can be a reference of choosing IGBT, but not yardstick.
----- Infineon

I_C pulse : Maximum pulse collector current
(Turn on pulse current)

$-I_C / -I_C$ pulse : Maximum continuous DC collector current / pulse current of anti-parallel diode

→ See also “Short circuit capability” and “RBSOA”

Maximum Power Dissipation

■ Absolute Maximum Ratings (at $T_C = 25^\circ\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Maximum Ratings	Units	
Collector-Emitter voltage	V_{CES}		1200	V	
Gate-Emitter voltage	V_{GES}		± 20	V	
Collector current	I_C	Continuous	$T_C = 25^\circ\text{C}$	750	A
			$T_C = 100^\circ\text{C}$	600	
	I_C pulse	1ms	1200		
	$-I_C$		600		
	$-I_C$ pulse	1ms	1200		
Collector power dissipation	P_C	1 device	3750	W	
Junction temperature	T_j		175		
Operating junction temperature (under switching conditions)	T_{jop}				
Case temperature	T_c				
Storage temperature	T_{stg}				
Isolation voltage	between terminal and copper base (*1)	V_{iso}	AC: 1min.	2500	VAC
	between thermistor and others (*2)				
Screw	Mounting (*3)	-		3.5	N m
Torque	Terminals (*4)	-		4.5	

$$P_C = (T_{j(max)} - 25^\circ\text{C}) / R_{th(j-c)}$$

$$= (175 - 25) / 0.04 = 3750$$

(*1) All terminals should be connected together during the test.

(*2) Two thermistor terminals should be connected together, other terminals should be connected together and shorted to base plate during the test.

(*3) Recommendable Value : 2.5-3.5 Nm (M5)

(*4) Recommendable Value : 3.5-4.5 Nm (M6)

Maximum Temperature

■ Absolute Maximum Ratings (at $T_c = 25^\circ\text{C}$ unless otherwise specified)

$T_j : T_{j(\max)}$ The maximum junction temperature of the die including thermal ripples under limited and non-cyclic operation condition		T_{jop} : The maximum junction temperature of the die including thermal ripples during continuous, repetitive and/or cyclic operation	
Collector current	I_c pulse	1ms	1200
	$-I_c$		600
	$-I_c$ pulse	1ms	1200
Collector power dissipation	P_c	1 device	3750
Junction temperature	T_j		175
Operating junction temperature (under switching conditions)	T_{jop}		150
Case temperature	T_c		125
Storage temperature	T_{stg}		-40 ~ 125
Isolation voltage	between terminal and copper base (*1) between thermistor and others (*2)	V_{iso}	2500
Screw Torque	Mounting (*3) Terminals (*4)	-	-

T_c : Case temperature during continuous operation. Especially base plate temperature is defined.

T_{stg} : Temperature range for storage or transportation, when there is no electrical load on the terminals

(*1) All terminals should be connected together during the test.
 (*2) Two thermistor terminals should be connected together, and the other terminals should be connected together and shorted to base plate during the test.
 (*3) Recommendable Value : 2.5-3.5 Nm (M5)
 (*4) Recommendable Value : 3.5-4.5 Nm (M6)

Definition of Tjop and Tj(max)

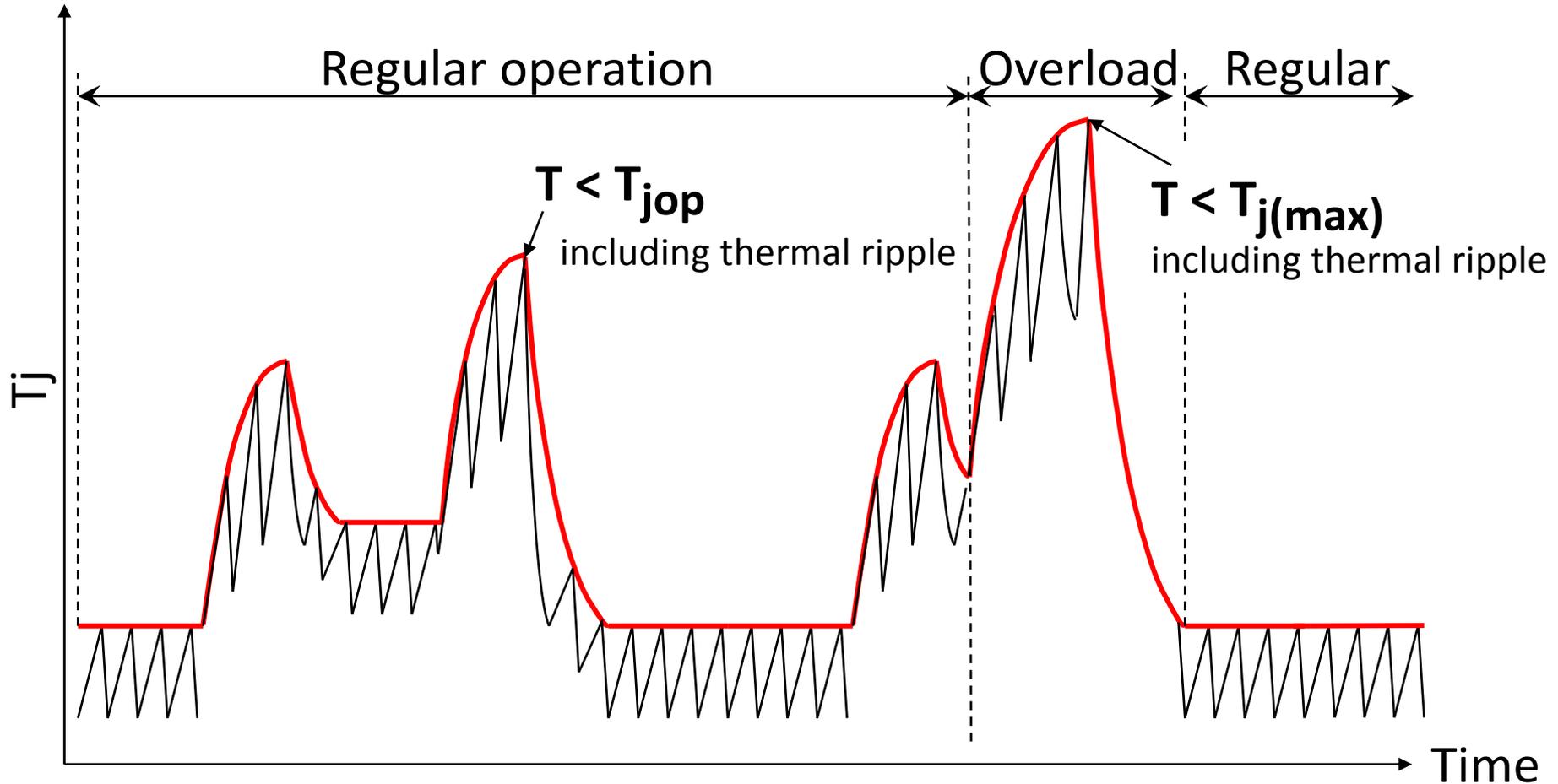
Below table shows example of the allowed temperature ranges to operate in.

Never exceed $T_{j(max)}$.

		T_{jop}	$T_{j(max)}$
Maximum temperature		150°C	175°C
Guaranteed	Static	✓	✓
	Switching	✓	✓
	RBSOA	✓	-
	SCSOA	✓	-
Operating condition		Continuous regular load	Non-cyclic overload

Example: Overload condition

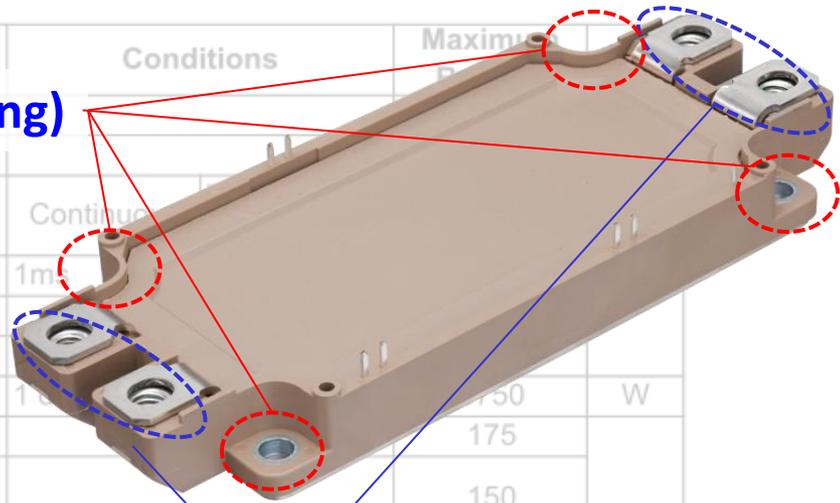
Regular operation → Overload → Regular operation



Screw Torque

■ Absolute Maximum Ratings (at $T_c = 25^\circ\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Maximum	Unit
Collector-Emitter voltage	V_{CES}		120	V
Gate-Emitter voltage	V_{GE}		15	V
Collector current	I_C	Continuous	100	A
	I_C pulse	1ms	150	A
	$-I_C$		100	A
	$-I_C$ pulse	1ms	150	A
Collector power dissipation	P_C	100%	150	W
Junction temperature	T_j		175	$^\circ\text{C}$
Operating junction temperature (under switching conditions)	T_{jop}		150	$^\circ\text{C}$
Case temperature	T_c		125	$^\circ\text{C}$
Storage temperature	T_{stg}		-40 ~ 125	$^\circ\text{C}$
Isolation voltage	between terminal and copper base (*1)	AC: 1min.	2500	VAC
	between thermistor and others (*2)			
Screw Torque	Mounting (*3)	-	3.5	N m
	Terminals (*4)	-	4.5	



Screw Torque (Mounting)

Screw Torque (Terminals)

(*1) All terminals should be connected together during the test.

(*2) Two thermistor terminals should be connected together, other terminals should be connected together and shorted to base plate during the test.

(*3) Recommendable Value : 2.5-3.5 Nm (M5)

(*4) Recommendable Value : 2.5-4.5 Nm (M6)

Please refer to mounting instructions

www.fujielectric.com/products/semiconductor/model/igbt/mounting/

Recommended soldering conditions for Fuji IGBT module products

1. Products range

All of Fuji IGBT products

2. Applicable part

Tab or pin type Control (sub) terminals of standard product
All terminals of SIL, PIM-C product
All pin terminals of Econo-series product

3. Recommended soldering condition at the terminal

260 +- 5C / 10 +-1 sec. (by Solder bath)

350 +- 10C / 3 +- 0.5 sec. (by Soldering iron)

Ref.No.: MT5F15147

Current Characteristics

■ Electrical characteristics (at $T_j=25^\circ\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Characteristics			Units	
			min.	typ.	max.		
Zero gate voltage Collector current	I_{CES}	$V_{GE}=0V, V_{CE}=1200V$	-	-	3.0	mA	
Gate-Emitter leakage current	I_{GES}	$V_{CE}=0V, V_{GE}=\pm 20V$	-	-	600	nA	
Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE}=20V, I_C=600mA$	6.0	6.5	7.0	V	
Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE}=15V$ $I_C=600A$	$T_j=25^\circ\text{C}$	-	2.65	3.10	V
			$T_j=125^\circ\text{C}$	-	3.00	-	
	$T_j=150^\circ\text{C}$		-	2.20	-		
	$T_j=150^\circ\text{C}$		-	2.25	-		
	$V_{CE(sat)}$ (chip)						
Internal gate resistance	$R_{G(int)}$	-	-	1.25	-	Ω	
Input capacitance	C_{ies}	$V_{CE}=10V, V_{GE}=0V, f=1MHz$	-	48	-	nF	
Turn-on time	t_{on}	$V_{CC}=600V$ $V_{GE}=\pm 15V$ $L_s=80nH$	-	550	-	nsec	
	t_r						
	$t_{r(l)}$						
Turn-off time	t_{off}						
	t_f						
Forward on voltage	V_F (terminal)	$V_{GE}=0V$ $I_F=600A$	$T_j=25^\circ\text{C}$	-	2.50	3.00	V
			$T_j=125^\circ\text{C}$	-	2.65	-	
			$T_j=150^\circ\text{C}$	-	2.60	-	
	$T_j=25^\circ\text{C}$		-	1.70	2.15		
	$T_j=125^\circ\text{C}$		-	1.85	-		
	$T_j=150^\circ\text{C}$		-	1.80	-		
	V_F (chip)						
Reverse recovery time	t_{rr}	$I_F=600A$	-	200	-	nsec	
Thermistor Resistance	R	$T=25^\circ\text{C}$	-	5000	-	Ω	
		$T=100^\circ\text{C}$	465	495	520		
Thermistor B value	B	$T=25/50^\circ\text{C}$	3305	3375	3450	K	

I_{CES} : Collector current with zero gate-emitter bias when a specific collector-emitter voltage is applied.

I_{GES} : Gate to emitter current with collector-emitter shorted when a specific gate-emitter voltage is applied.

Voltage Characteristics

■ Electrical characteristics (at $T_j = 25^\circ\text{C}$ unless otherwise specified)

$V_{GE(th)}$: Threshold gate-emitter voltage at which collector current start to flow

If gate-voltage exceeds $V_{GE(th)}$ by malfunction of circuit etc, IGBT will be erroneous ON.

Symbol	Unit	Typical Value	Max. Value	Min. Value	Max. Value	Unit				
Collector current	mA	3.0	-	-	-	mA				
Gate-Emitter leakage current	nA	600	-	-	-	nA				
Gate-Emitter threshold voltage	V	6.0	6.5	7.0	-	V				
Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15\text{V}$ $I_C = 600\text{A}$	$T_j = 25^\circ\text{C}$	-	2.65	3.10	V			
			$T_j = 125^\circ\text{C}$	-	3.00	-				
	$T_j = 150^\circ\text{C}$		-	3.05	-					
	$V_{CE(sat)}$ (chip)		$T_j = 25^\circ\text{C}$	-	1.85	2.30				
			$T_j = 125^\circ\text{C}$	-	2.20	-				
			$T_j = 150^\circ\text{C}$	-	2.25	-				
Internal gate resistance	$R_{G(int)}$	-	1.25	-	-	Ω				
Input capacitance	C_{ies}	-	48	-	-	nF				
Turn-on time	t_{on}	$V_{CC} = 300\text{V}$ $V_{GE} = 15\text{V}$ $I_C = 600\text{A}$ $V_{CE} = 10\text{V}$, $V_{GE} = 0\text{V}$, $f = 1\text{MHz}$	$T_j = 25^\circ\text{C}$	-	180	-	ns			
	t_r		$T_j = 125^\circ\text{C}$	-	180	-				
	$t_{r(l)}$		$T_j = 150^\circ\text{C}$	-	180	-				
	t_{off}		$T_j = 25^\circ\text{C}$	-	1050	-				
Turn-off time	t_{off}	$I_C = 800\text{A}$	$T_j = 25^\circ\text{C}$	-	110	-	ns			
	t_r		$T_j = 125^\circ\text{C}$	-	110	-				
	Forward on voltage		V_F (terminal)	$V_{GE} = 0\text{V}$ $I_F = 600\text{A}$	$T_j = 25^\circ\text{C}$	-		2.50	3.00	V
					$T_j = 125^\circ\text{C}$	-		2.65	-	
$T_j = 150^\circ\text{C}$	-	2.60	-							
V_F (chip)	$T_j = 25^\circ\text{C}$	-	1.70		2.15					
	$T_j = 125^\circ\text{C}$	-	1.85		-					
	$T_j = 150^\circ\text{C}$	-	1.80		-					
Reverse recovery time	t_{rr}	$I_F = 600\text{A}$	-	200	-	nsec				
Thermistor Resistance	R	$T = 25^\circ\text{C}$	-	5000	-	Ω				
		$T = 100^\circ\text{C}$	465	495	520					
Thermistor B value	B	$T = 25/50^\circ\text{C}$	3305	3375	3450	K				

$V_{CE(sat)} / V_F$: Saturation value of Gate-emitter voltage of IGBT or forward voltage of FWD at a specific condition.



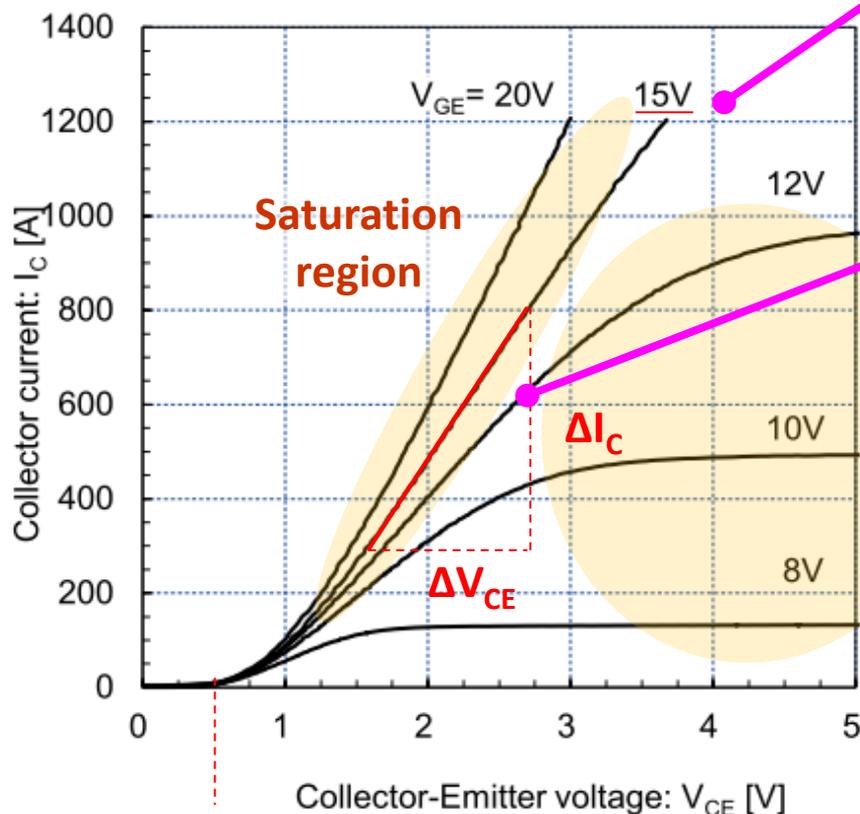
Use these values for power loss calculation.

IGBT Output Characteristics

Use these data for loss calculation and cooling design

Be careful with provided temperature conditions.

Collector current vs. Collector-Emitter voltage (typ.)
 $T_j = 150^\circ\text{C} / \text{chip}$



Recommended V_{GE} : $15V \pm 10\%$

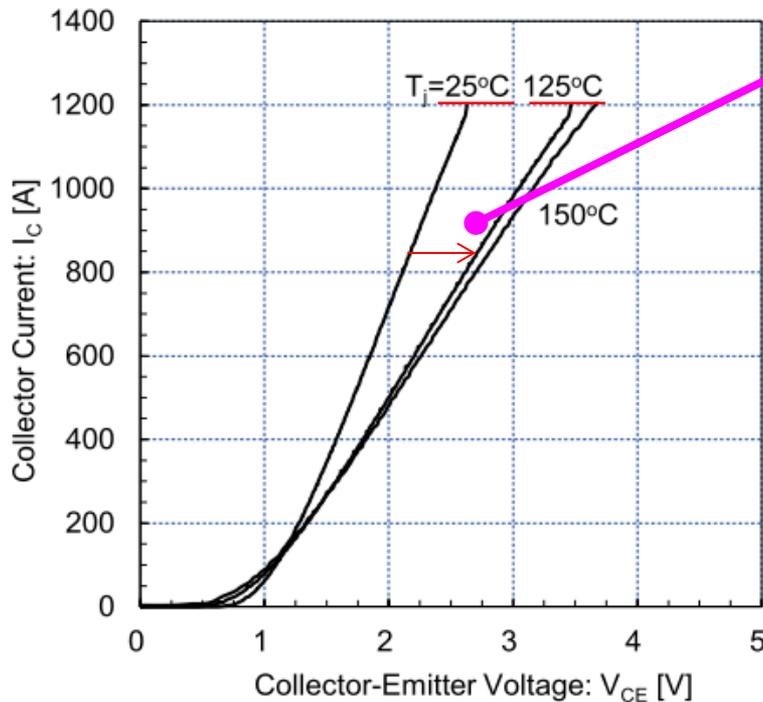
Small $V_{GE} \rightarrow$ High $V_{CE(sat)}$,
Increase of Loss

ON-resistance
 $R_{on} = \Delta V_{CE} / \Delta I_C$

Active region Increase conduction loss
Don't use IGBT in this region

IGBT Output Characteristics

Collector current vs. Collector-Emitter voltage
 $V_{GE} = 15V / \text{chip}$



Fuji IGBT has positive temperature coefficient.

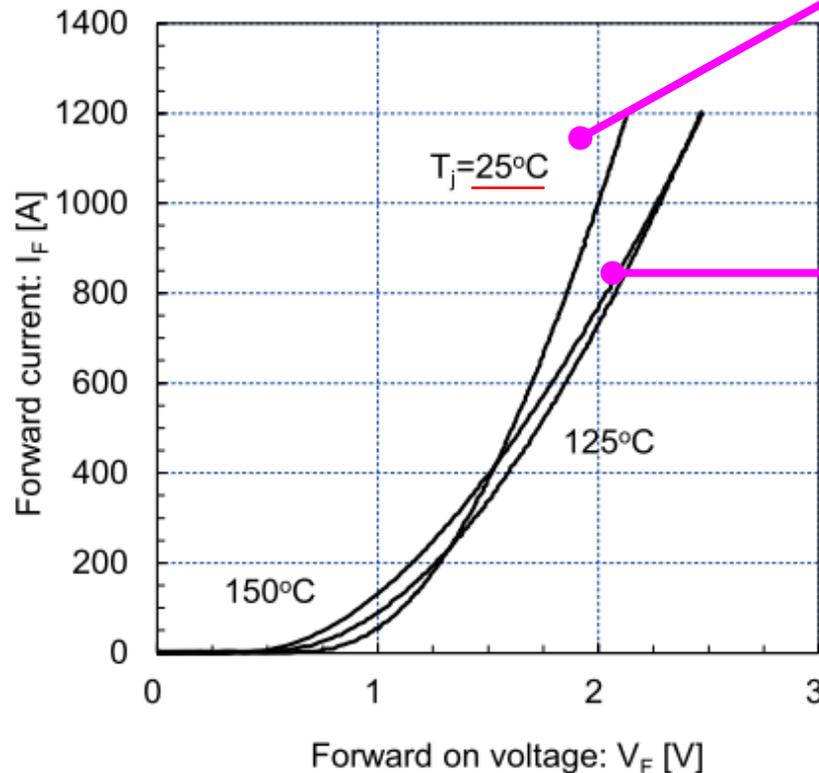
High $T_j \rightarrow$ High $V_{CE(sat)}$

This feature is good for paralleling of IGBT modules.

FWD Output Characteristics

Necessary data for loss calculation, cooling design (thermal rating).

Forward current vs. Forward voltage (typ.) chip

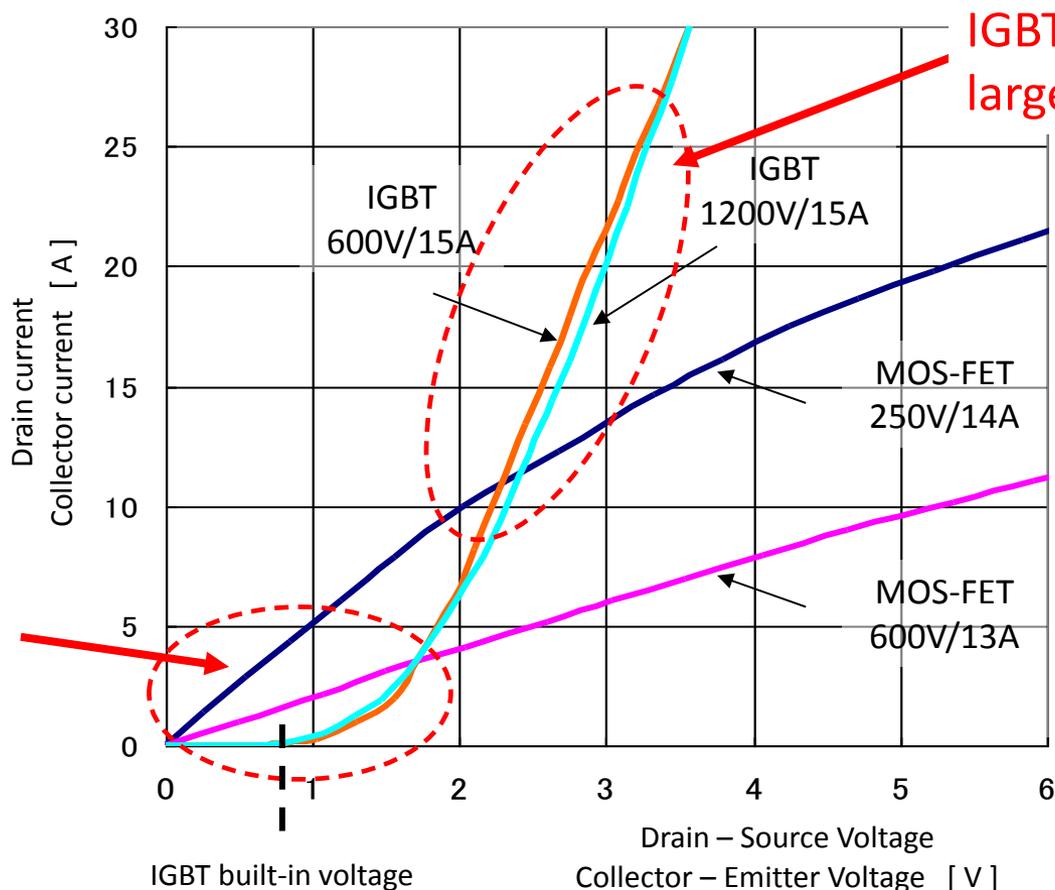


Be careful with provided temperature conditions.

Fuji FWD has positive temperature coefficient in large current region.

Output Characteristics MOSFET vs IGBT

Output characteristics of 15A class module



MOS-FET has advantage in small current area.

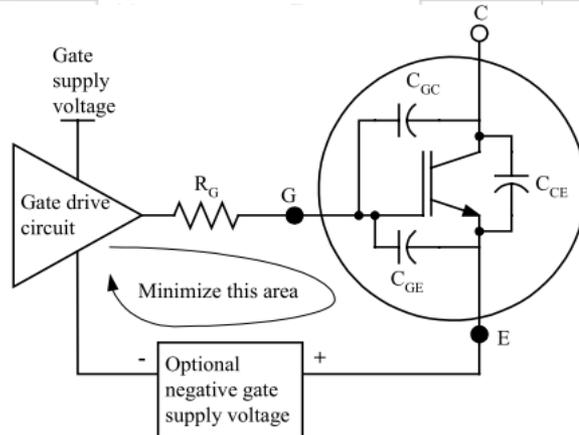
IGBT has advantage in large current area.

Electrical Characteristics

■ Electrical characteristics (at $T_j = 25^\circ\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Characteristics	Units																
Zero gate voltage Collector current																				
Gate-Emitter leakage current			600	nA																
Gate-Emitter threshold voltage																				
Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal) $V_{CE(sat)}$ (chip)	$V_{GE} = 15\text{V}$ $I_C = 600\text{A}$	<table border="1"> <tr><td>$T_j = 150^\circ\text{C}$</td><td>-</td><td>3.05</td><td>-</td></tr> <tr><td>$T_j = 25^\circ\text{C}$</td><td>-</td><td>1.85</td><td>2.30</td></tr> <tr><td>$T_j = 125^\circ\text{C}$</td><td>-</td><td>2.20</td><td>-</td></tr> <tr><td>$T_j = 150^\circ\text{C}$</td><td>-</td><td>2.25</td><td>-</td></tr> </table>	$T_j = 150^\circ\text{C}$	-	3.05	-	$T_j = 25^\circ\text{C}$	-	1.85	2.30	$T_j = 125^\circ\text{C}$	-	2.20	-	$T_j = 150^\circ\text{C}$	-	2.25	-	V
$T_j = 150^\circ\text{C}$	-	3.05	-																	
$T_j = 25^\circ\text{C}$	-	1.85	2.30																	
$T_j = 125^\circ\text{C}$	-	2.20	-																	
$T_j = 150^\circ\text{C}$	-	2.25	-																	
Internal gate resistance	$R_{G(int)}$		-	1.25	Ω															
Input capacitance	C_{ies}	$V_{CE} = 10\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$	-	48	nF															
Turn-on time	t_{on} t_r	$V_{CC} = 600\text{V}$ $I_C = 600\text{A}$	-	550 180	-															
Turn-off time			120	-	nsec															
Forward on voltage	(t)		050 110 150 165 160 170 185 180 200 200																	
Reverse recovery time			495																	
Thermistor Resistance			375	3450	K															
Thermistor B value																				

C_{ies} : Gate-emitter capacitance, when a specified voltage is applied between the gate and emitter as well as between the collector and emitter, with the collector and emitter shorted in AC.
Use the Q_G characteristics for drive circuit design, because input capacitance strongly depends on Collector-Emitter voltage.



$$C_{ies} = C_{GE} + C_{GC}$$

$$C_{res} = C_{GC}$$

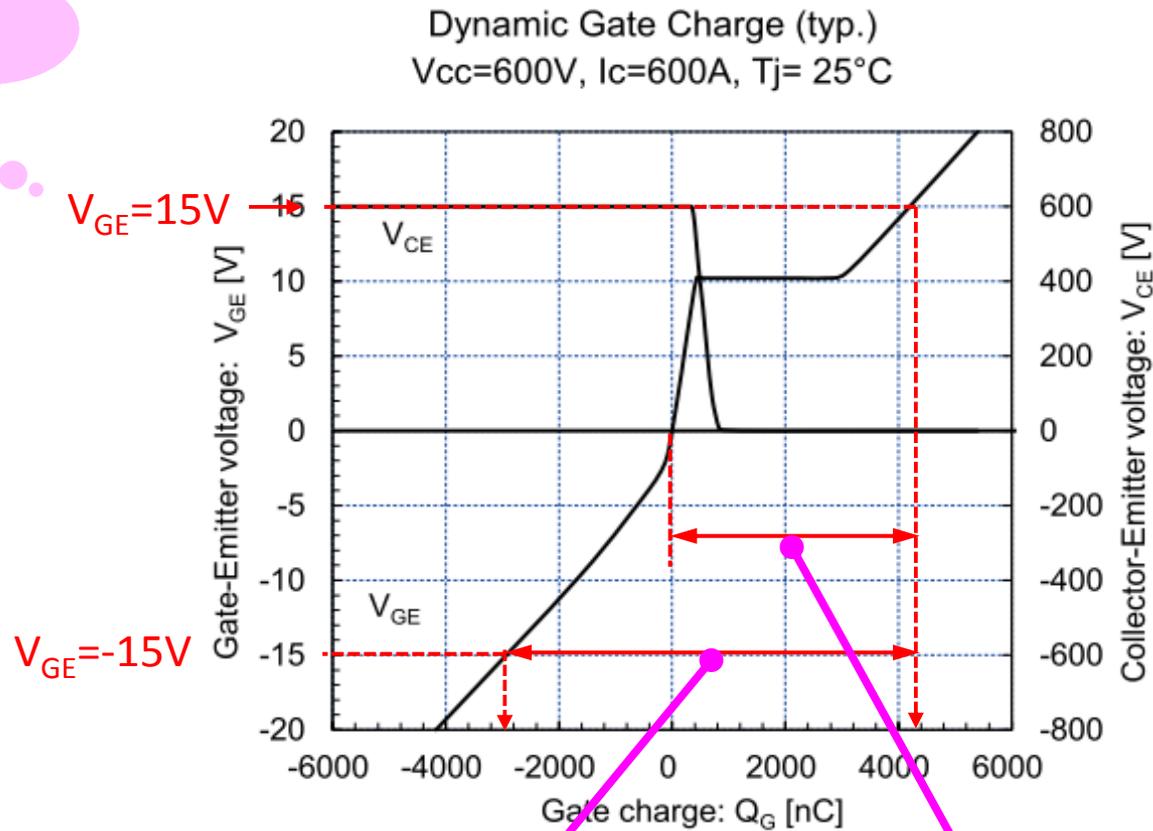
$$C_{oes} = C_{CE} + C_{GC}$$

Gate Charge (Q_G) Characteristics

Necessary data for
drive circuit
(Current and thermal rating)

Gate drive power
(= gate resistance loss)

$$P = fc \times Q_G \times V_{GE}$$

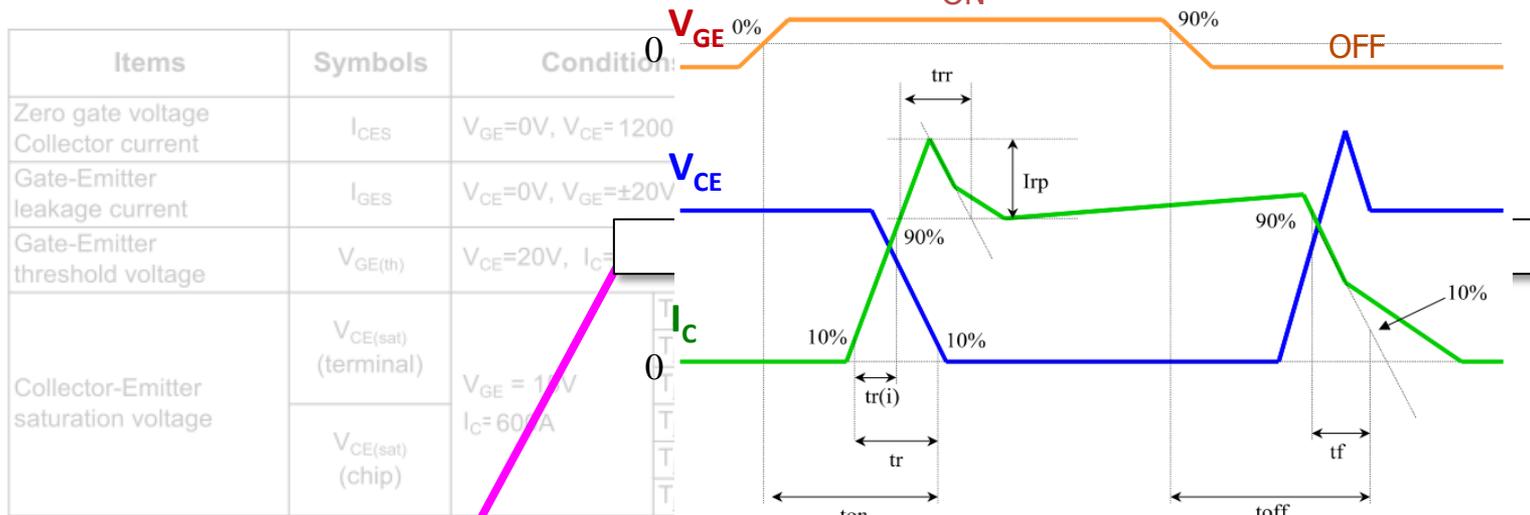


Quantity of electric charge
for gate charging **-15V~15V**

Quantity of electric charge for
gate charging **0V~15V**

Definition of Switching Time

■ Electrical characteristics (at $T_j = 25^\circ\text{C}$ unless otherwise specified)



Internal gate resistance	$R_{G(int)}$	-	-	1.25	-	Ω
Input capacitance	C_{ies}	$V_{CE}=10V, V_{GE}=0V, f=1MHz$	-	48	-	nF
Turn-on time	t_{on}	$V_{CC}=600V, I_C=600A, V_{GE}=\pm 15V, R_G=0.62\Omega, L_s=80nH$	-	550	-	nsec
	t_r		-	180	-	
	$t_{r(i)}$		-	120	-	
Turn-off time	t_{off}		-	1050	-	
	t_f		-	110	-	
Forward on voltage	V_F (terminal)	$V_{GE}=0V, I_F=600A$	$T_j=25^\circ\text{C}$	-	2.50	3.00
	V_F (chip)		$T_j=25^\circ\text{C}$	-	2.50	3.00
Reverse recovery time	t_{rr}	$I_F=600A$	$T_j=25^\circ\text{C}$	-	200	-
			$T_j=150^\circ\text{C}$	-	1.80	-
Thermistor Resistance	R	$T=25^\circ\text{C}$	-	5000	-	Ω
		$T=100^\circ\text{C}$	465	495	520	
Thermistor B value	B	$T=25/50^\circ\text{C}$	3305	3375	3450	K

The value indicated on a catalog is a standard gate resistance value.

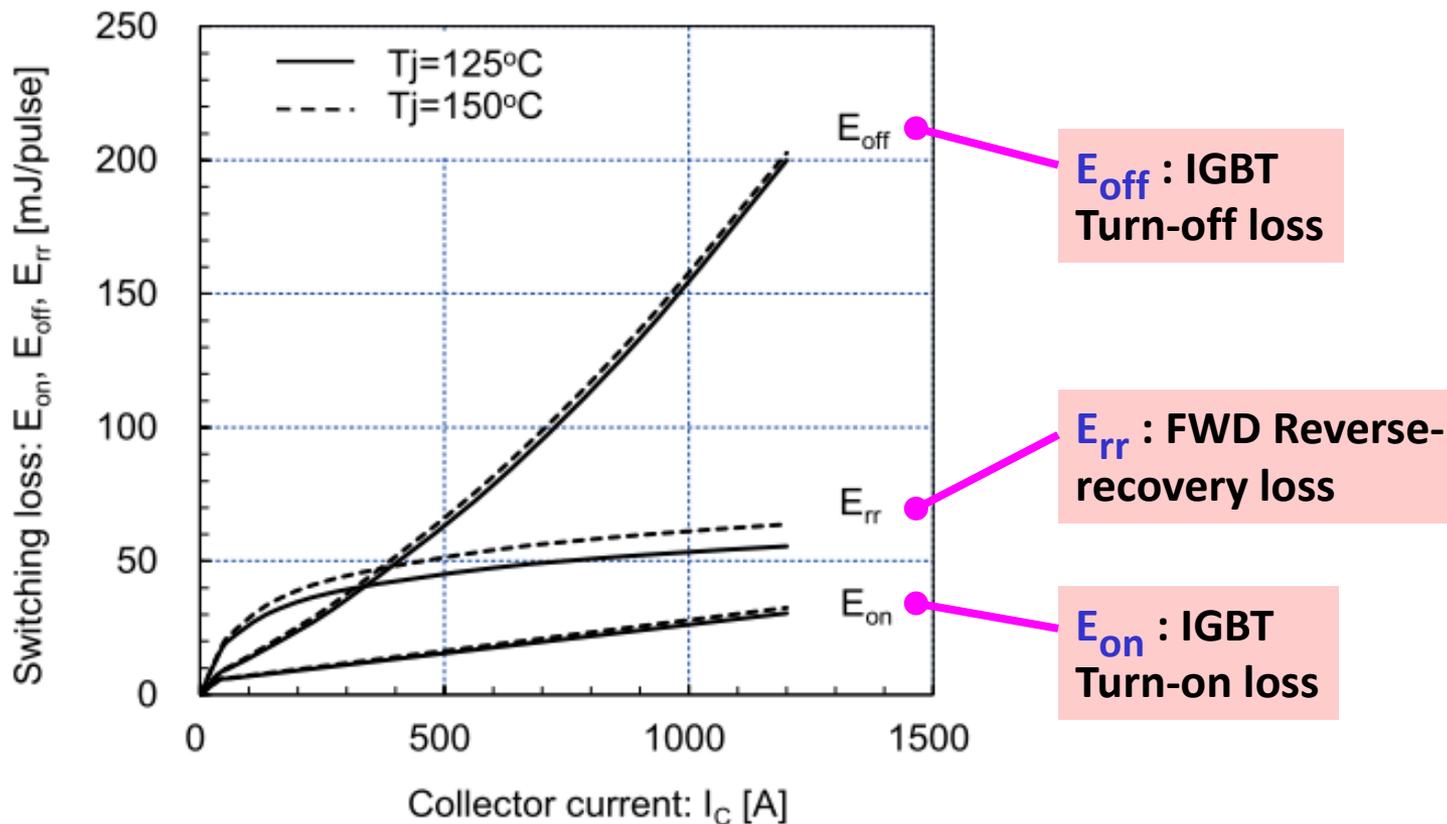
This is not manufacturer's recommended value.

Switching Losses

Necessary data for loss calculation, cooling design (thermal rating).

Switching losses are proportional to DC bus voltage

Switching loss vs. Collector current (typ.)
 $V_{cc}=600V$, $V_{GE}=\pm 15V$, $R_g=0.62\Omega$, $T_j=125^\circ C$, $150^\circ C$

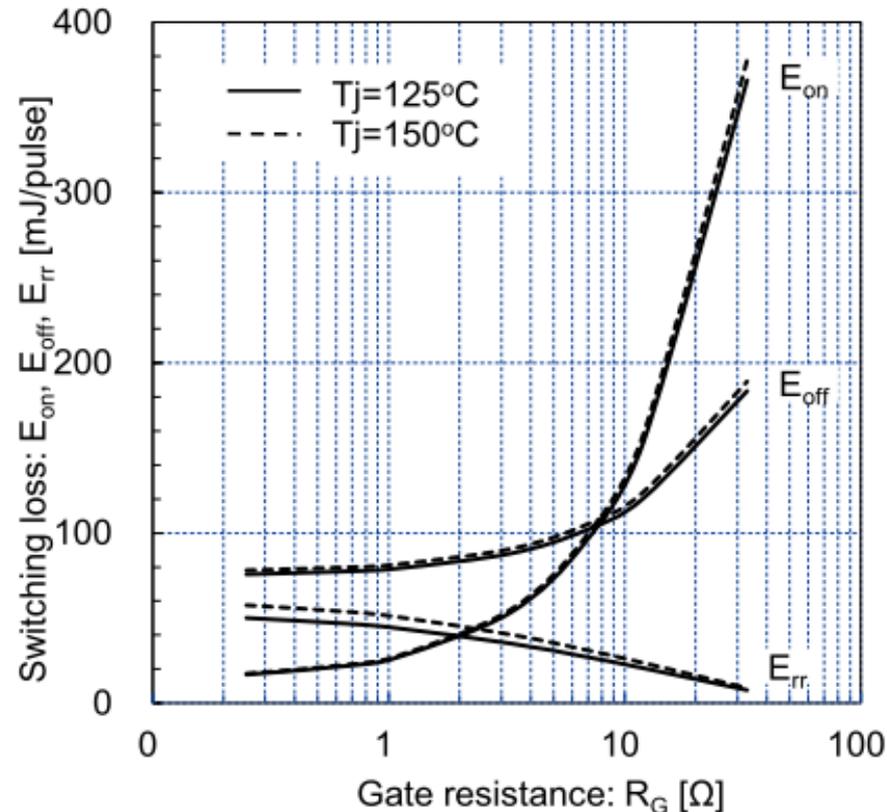


Switching Loss vs Gate Resistance

Necessary data for loss calculation, cooling design (thermal rating).

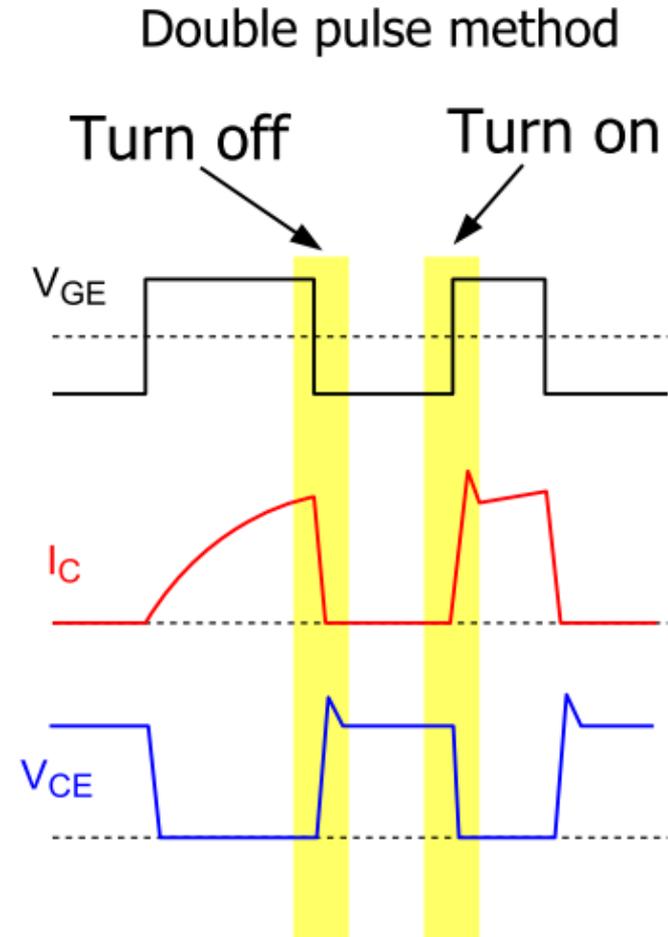
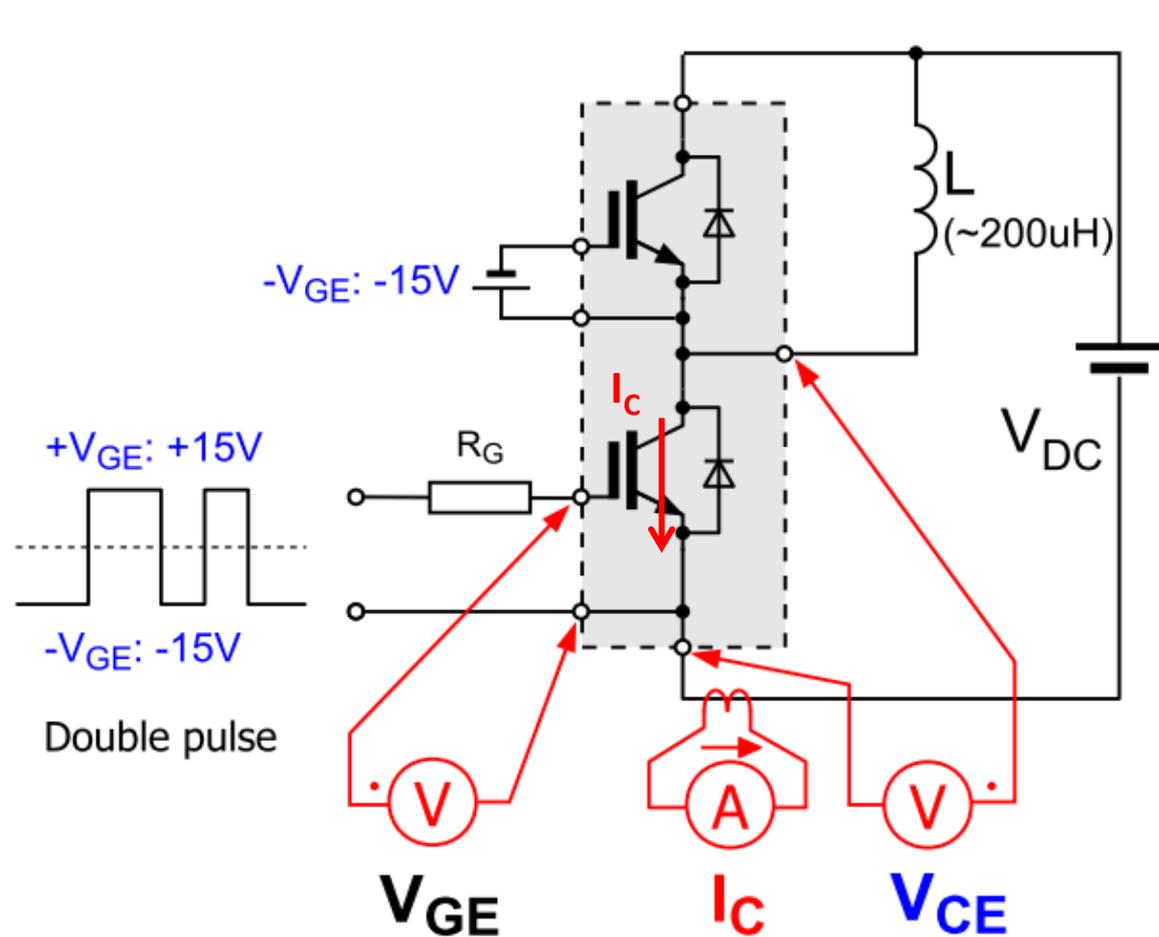
Switching loss vs. Gate resistance (typ.)

$V_{cc}=600V, I_c=600A, V_{GE}=\pm 15V, T_j=125^\circ C, 150^\circ C$

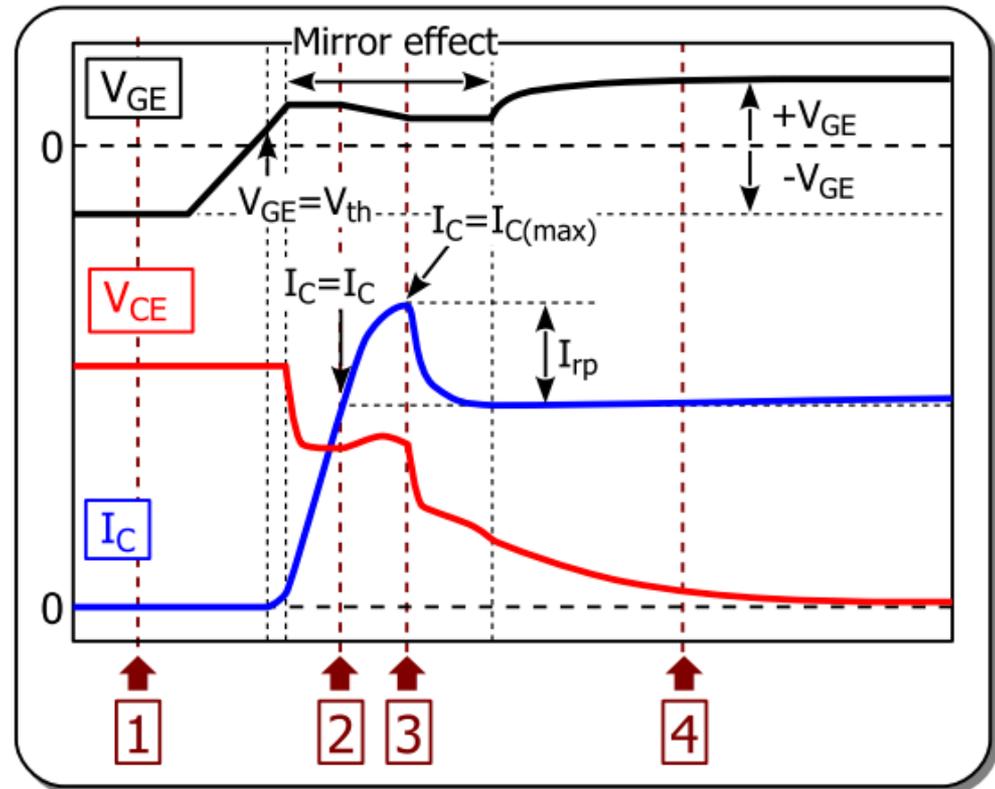
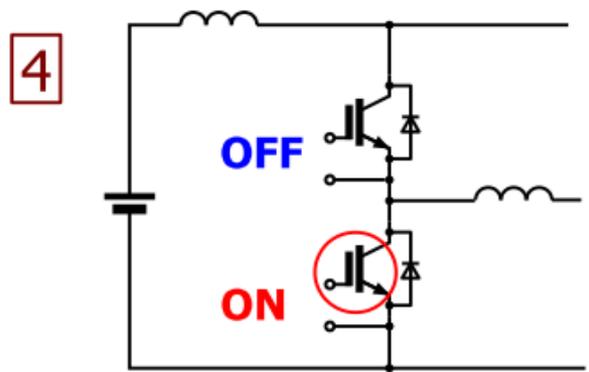
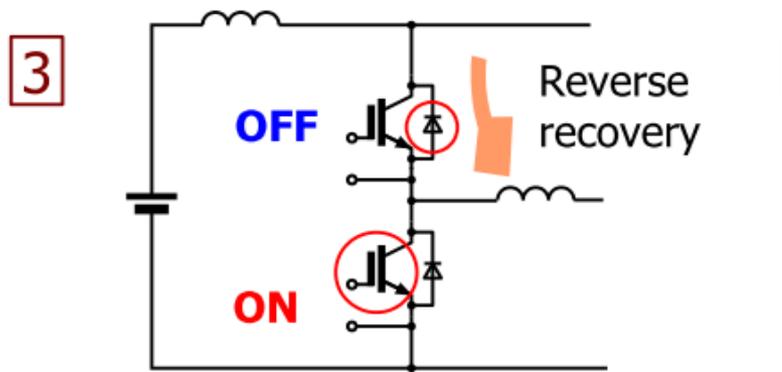
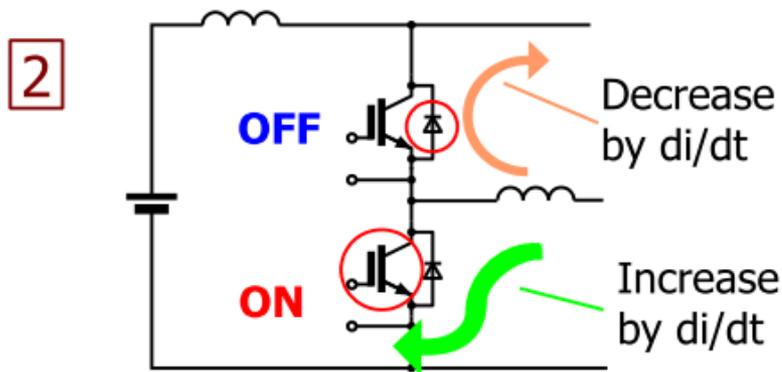
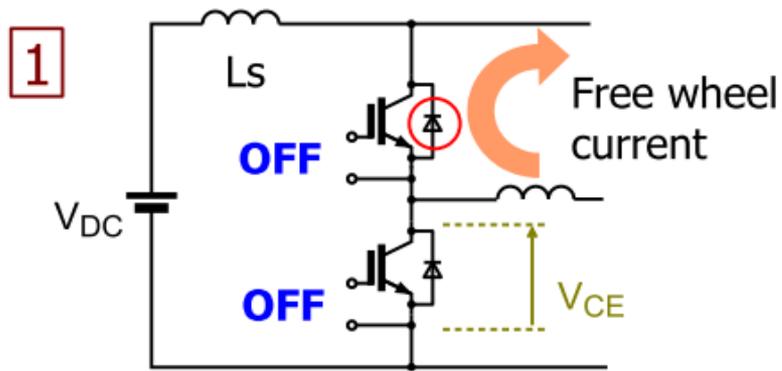


Turn-on & Turn-off Measurement

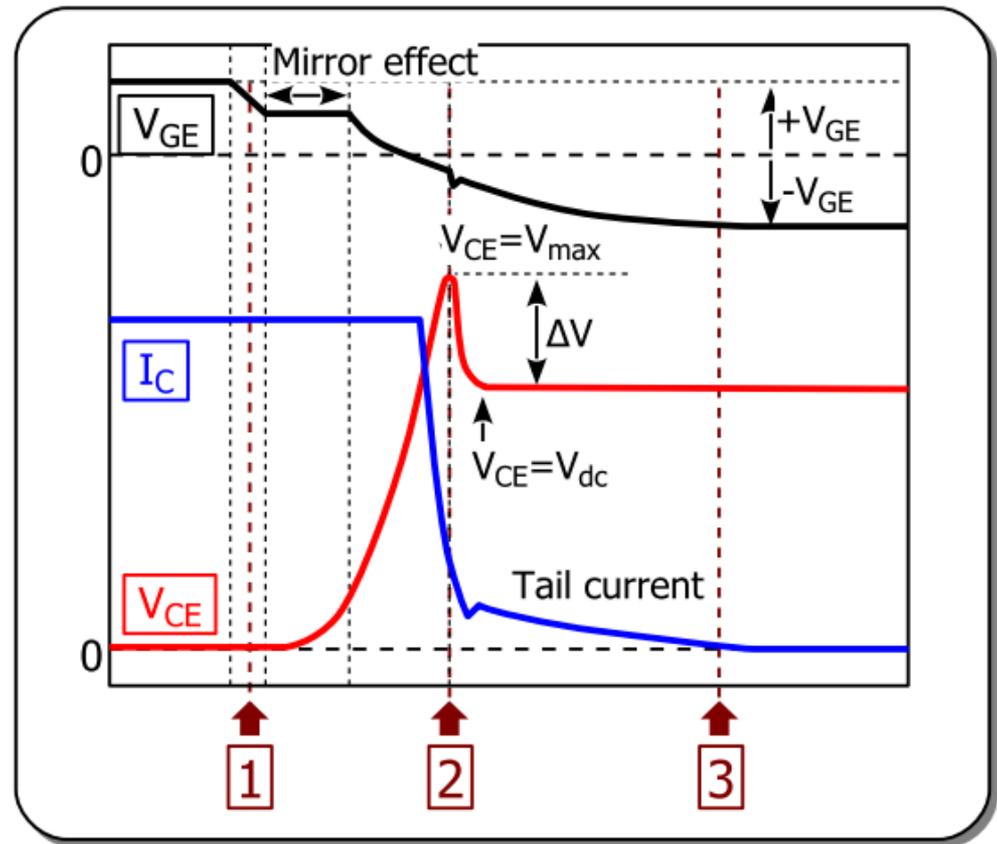
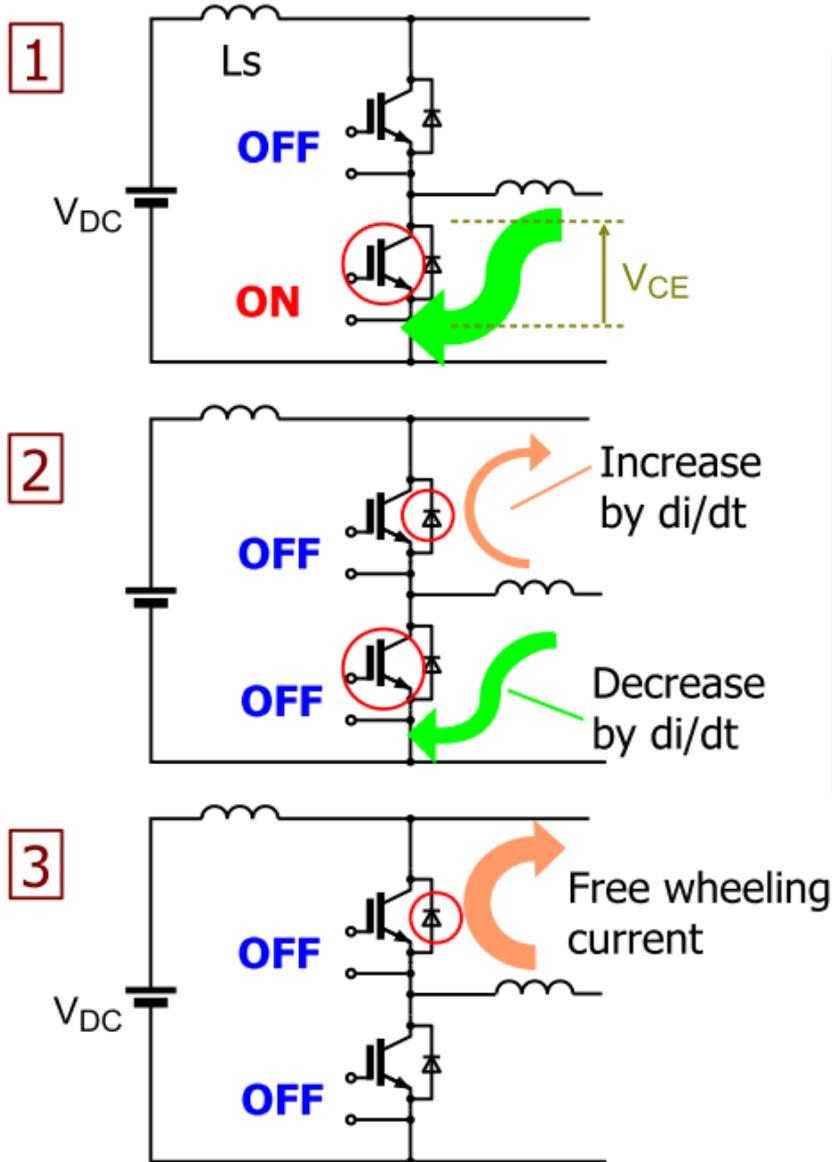
Lower arm turn-on and turn-off measurement



Turn-on Waveform (IGBT)

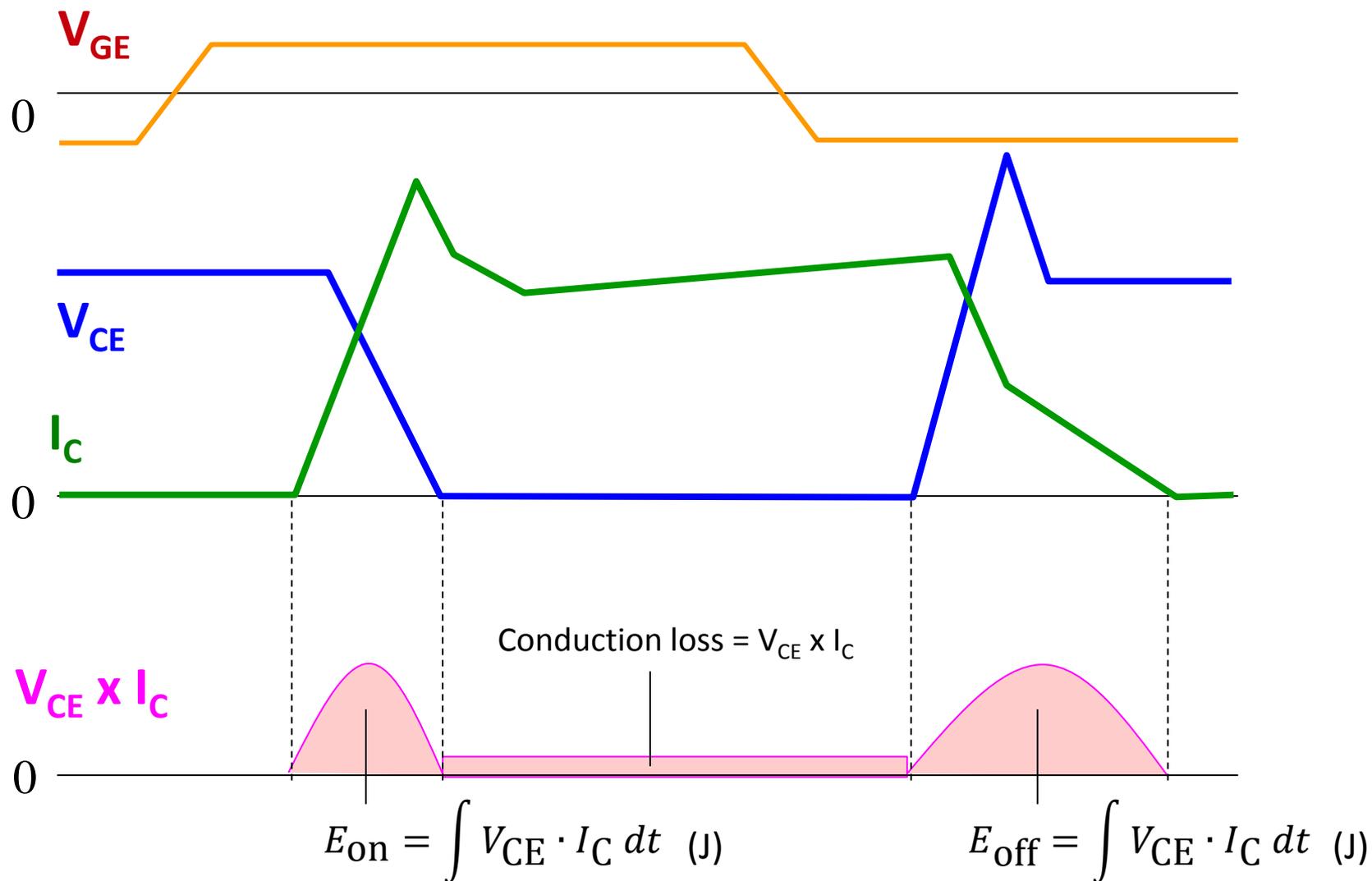


Turn-off Waveform (IGBT)

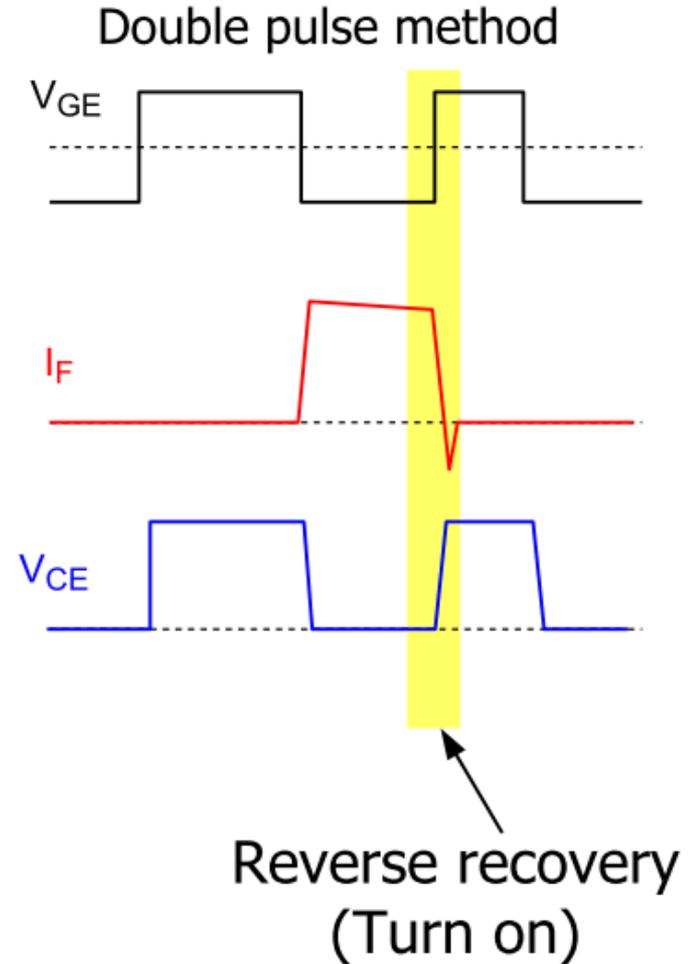
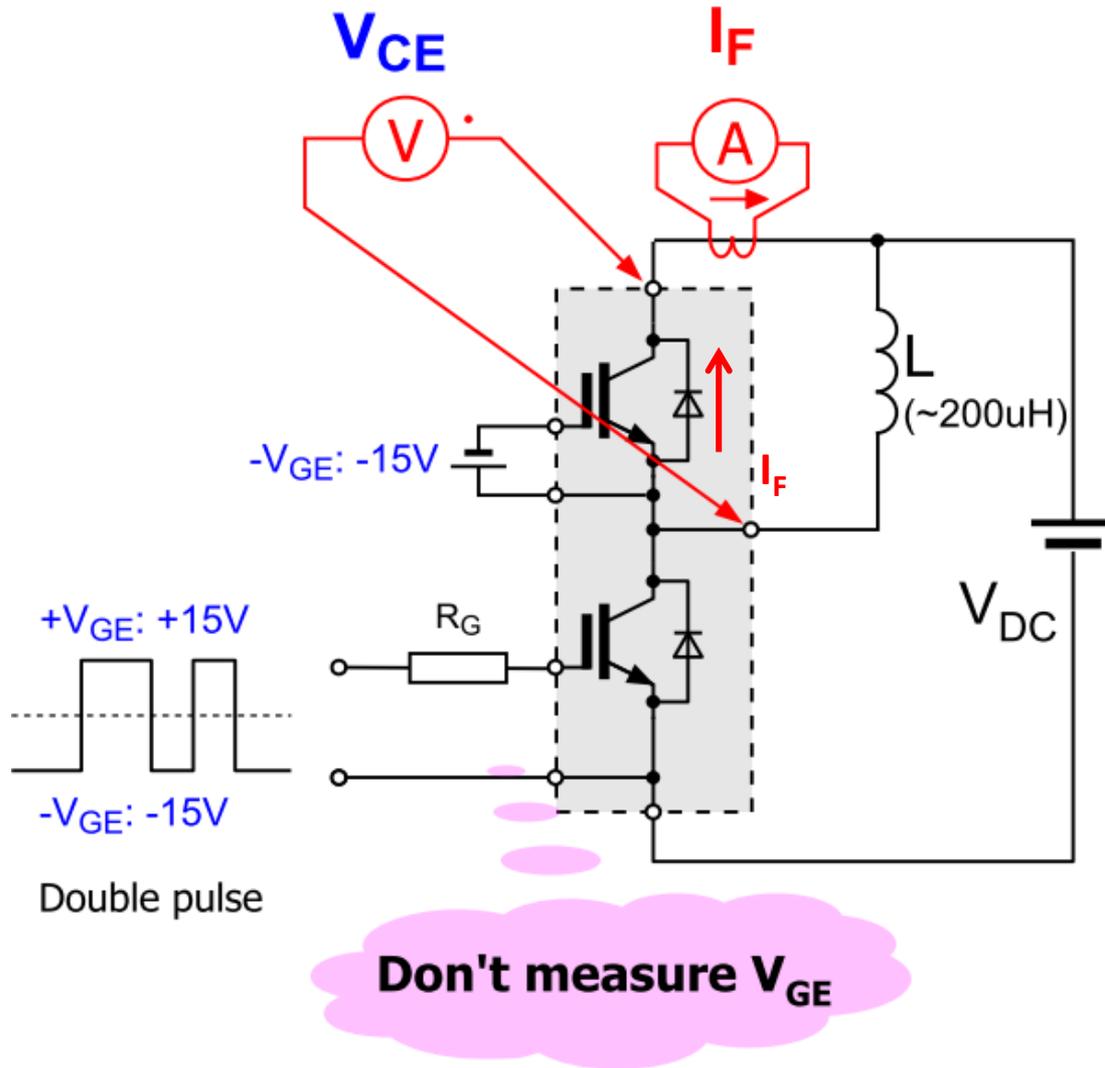


$$V_{cep} = V_{DC} + L_s (-di/dt)$$

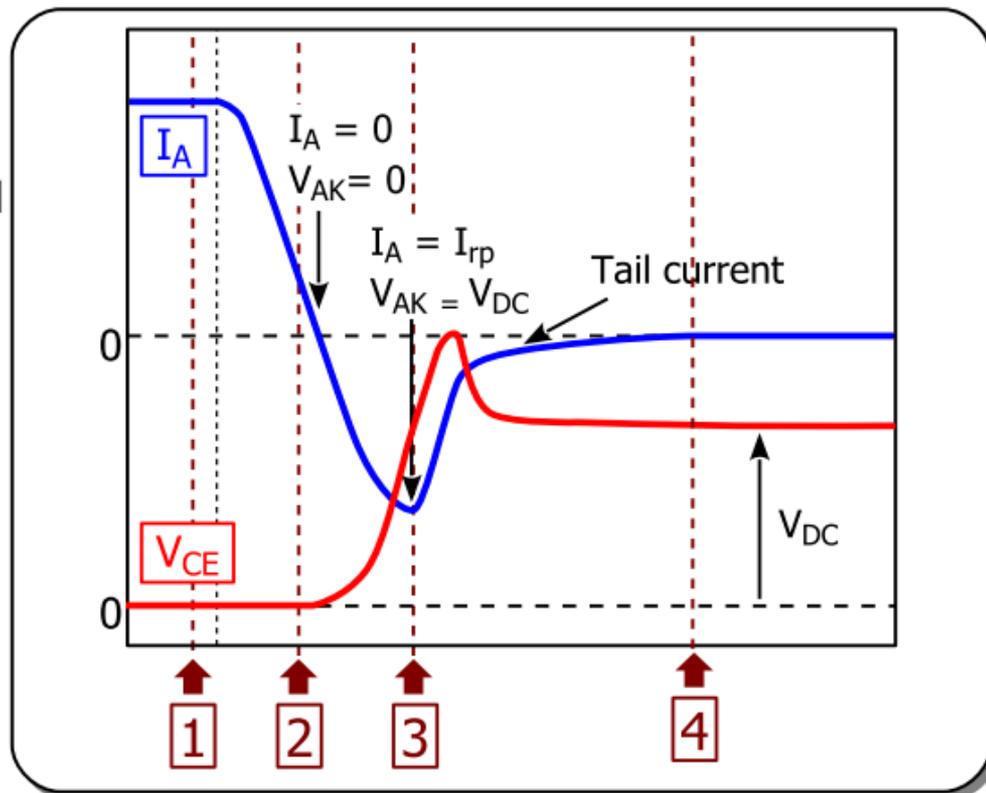
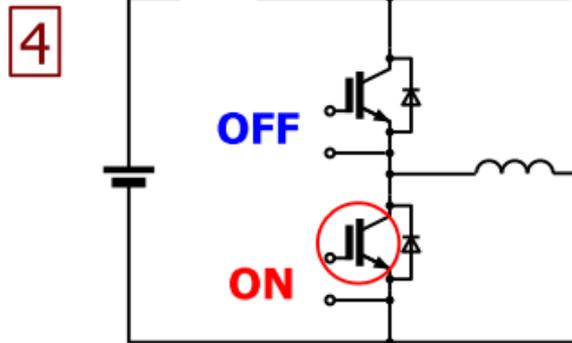
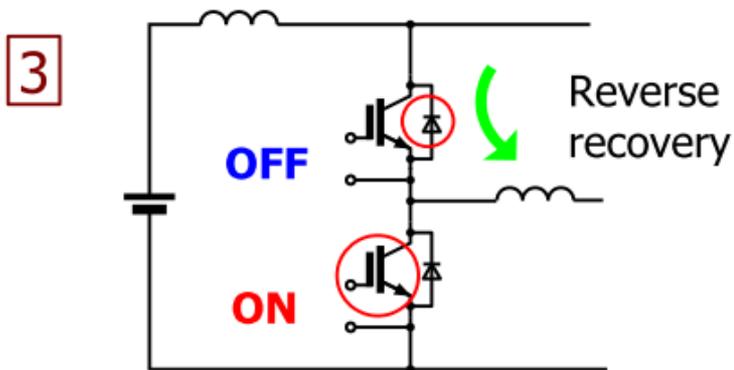
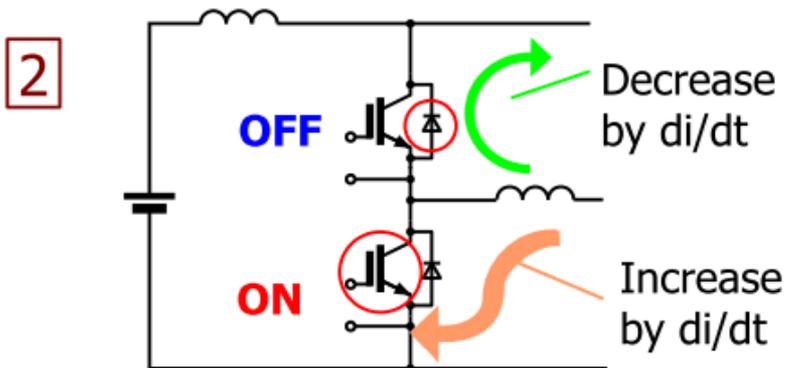
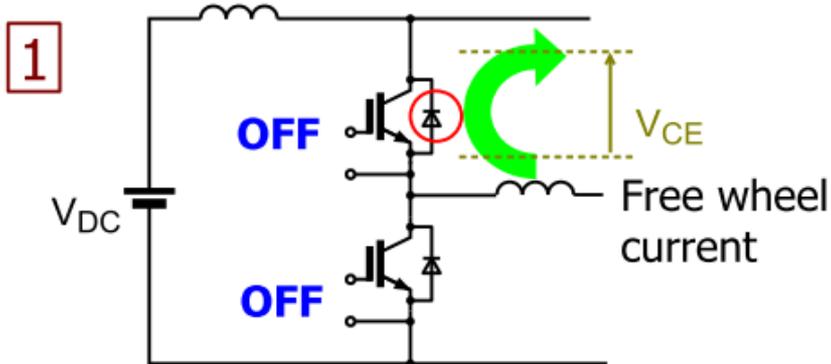
Definition of Switching Loss



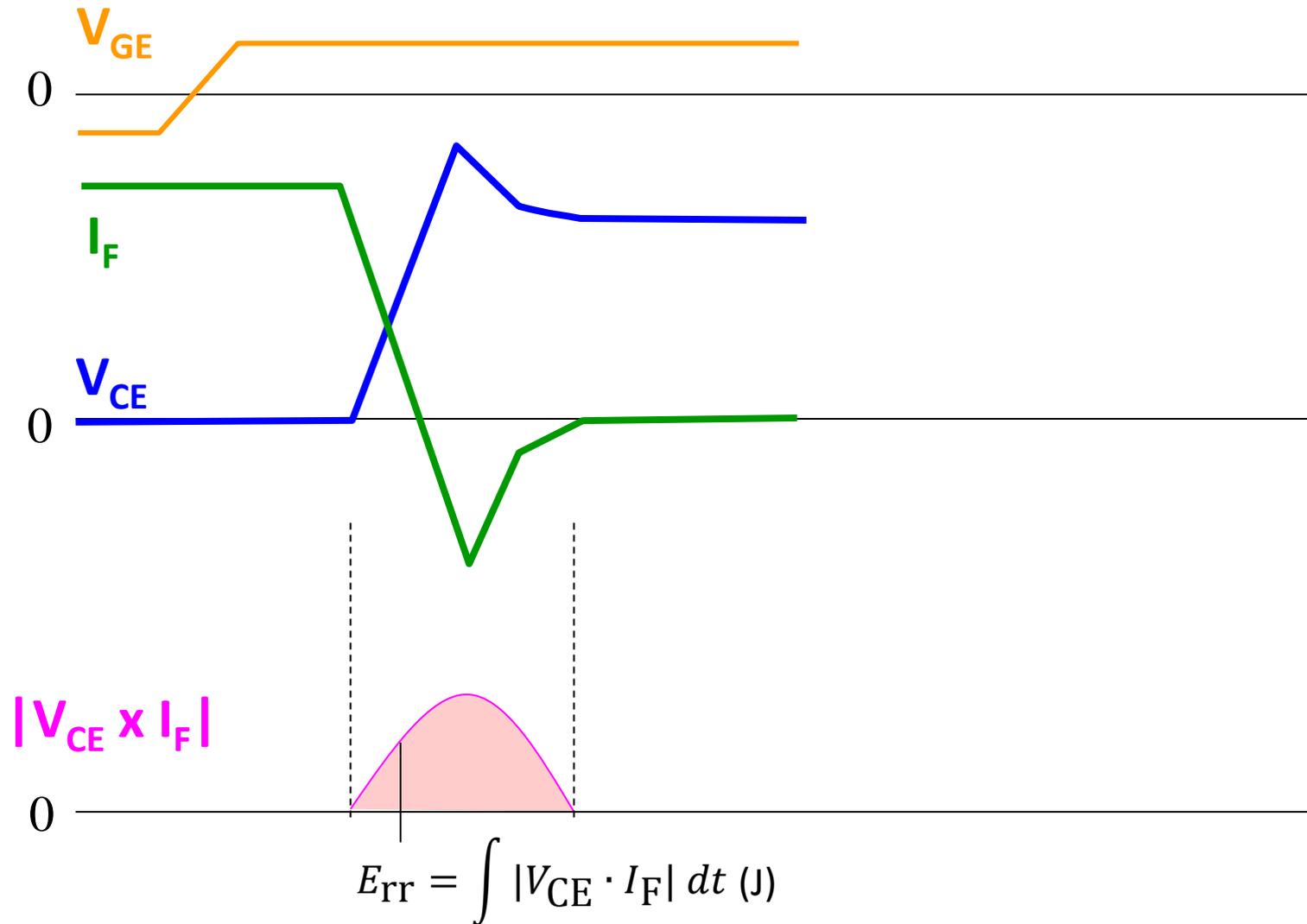
Reverse Recovery Measurement



Reverse Recovery Waveform (FWD)



Definition of Switching Loss



5. Thermal resistance characteristics

Items	Symbols	Conditions	Characteristics			Units
			min.	typ.	max.	
Thermal resistance (1device)	$R_{th(j-c)}$	IGBT	-	-	0.04	°C/W
		FWD	-	-	0.06	
Contact thermal resistance (1device) (*1)	$R_{th(c-f)}$	with thermal compound	-	0.0167	-	

(*1) This is the value which is defined mounting on the additional cooling fin with thermal compound.

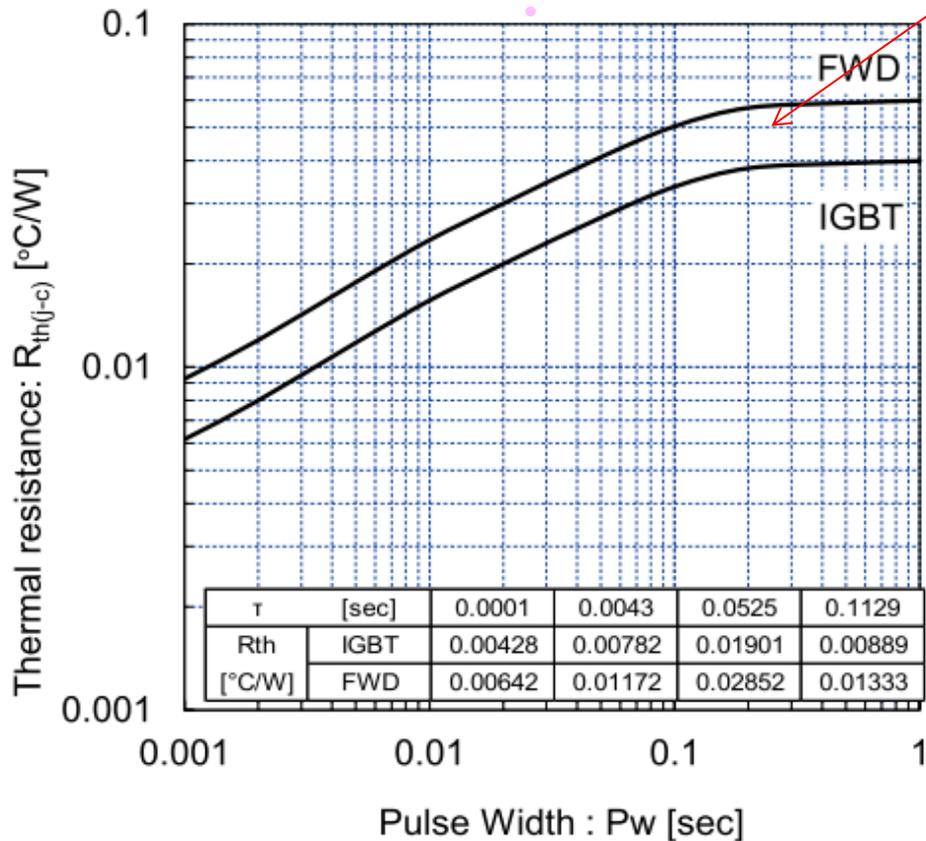
$R_{th(j-c)}$: Thermal resistance between the junction (chip) and the case (bottom of base plate)

$R_{th(c-f)}$: Thermal resistance between the case and the surface of heatsink when the IGBT is mounted on a heat sink with a thermal grease

→ See also “Definition of Thermal Model”

Thermal Resistance Junction to Case

Necessary data for cooling design (thermal rating).



Junction to case thermal resistance value is almost saturated within one second.

$$R_{th(j-c)}(\infty)$$

Thermal resistance at steady-state

Thermal resistance value is inversely proportional to die size.

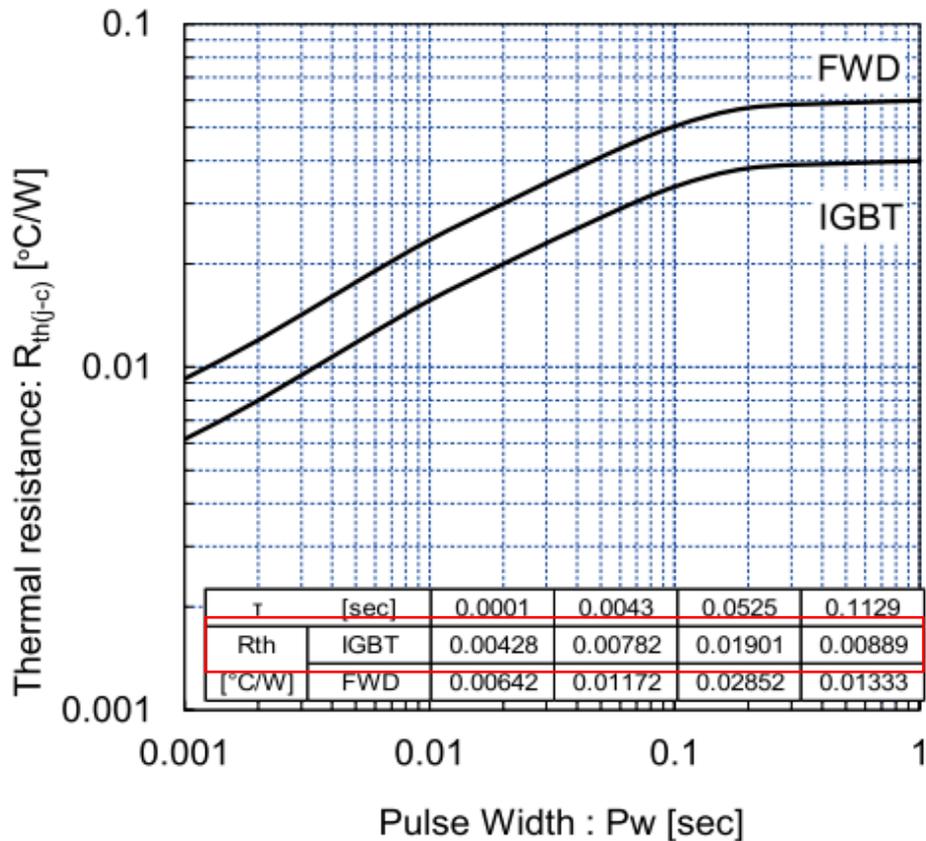
FWD thermal resistance is larger than IGBT.

→ Be careful in case of rectifier usage (**PWM-converter** etc.) that require the high duty to the diode.

Transient Thermal Impedance

Thermal resistance curve $R_{th(j-c)}(t)$ is represented by Foster Equivalent Network Model.

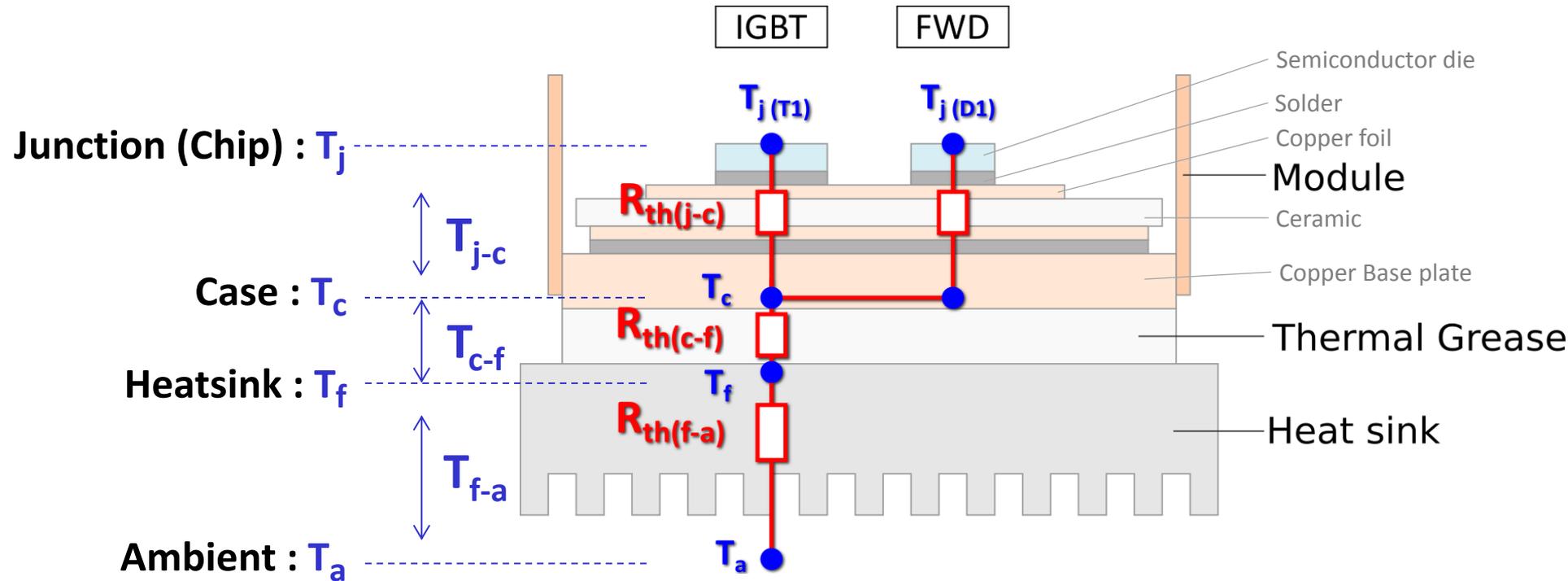
Foster parameters (r_n, τ_n) are provided in datasheet.



Foster equivalent

$$R_{th(j-c)}(t) = \sum_{n=1}^4 r_n \left\{ 1 - \exp\left(-\frac{t}{\tau_n}\right) \right\}$$

Definition of Thermal Model



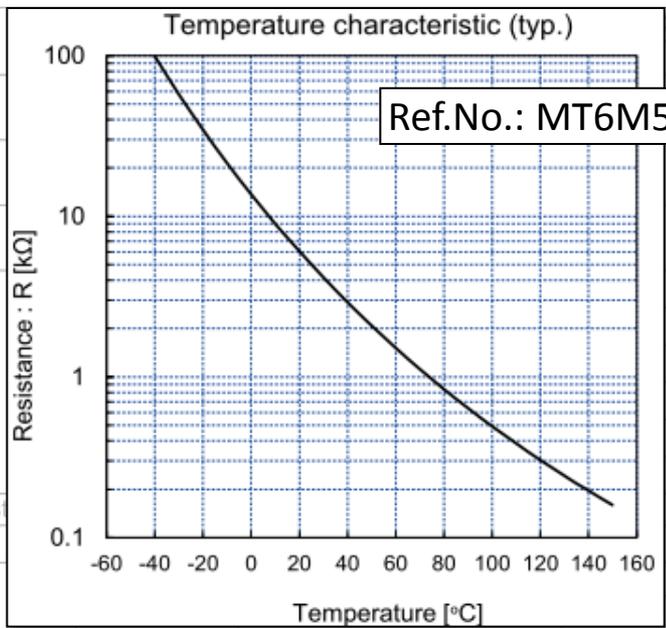
Case temperature T_c : Surface of Cu base plate under the chip

Heat sink temperature T_f : Surface of the heatsink under the chip

NTC - Thermistor

■ Electrical characteristics (at T_J= 25°C unless otherwise specified)

Items	Temperature characteristic (typ.)		Characteristics		Units	
	typ.	max.	typ.	max.		
Zero gate voltage Collector current				3.0	mA	
Gate-Emitter leakage current			-	600	nA	
Gate-Emitter threshold voltage			6.5	7.0	V	
Collector-Emitter saturation voltage			2.65	3.10	V	
			3.00	-		
			3.05	-		
			1.85	2.30		
			2.20	-		
Internal gate resistor			1.25	-	Ω	
Input capacitance			48	-	nF	
Turn-on time			550	-		
			180	-		
			120	-		
			1050	-		
			110	-		
			2.50	3.0		
			2.65	-		
			1.70	2.1		
			1.85	-		
			1.80	-		
Reverse recovery time	t _{rr}	I _F =600A	-	200	nsec	
Thermistor Resistance	R	T=25°C	-	5000	-	Ω
		T=100°C	465	495	520	
Thermistor B value	B	T=25/50°C	3305	3375	3450	K



R : Thermistor resistance at specified temperature

B : Temperature coefficient of the resistance (B_{25/50})

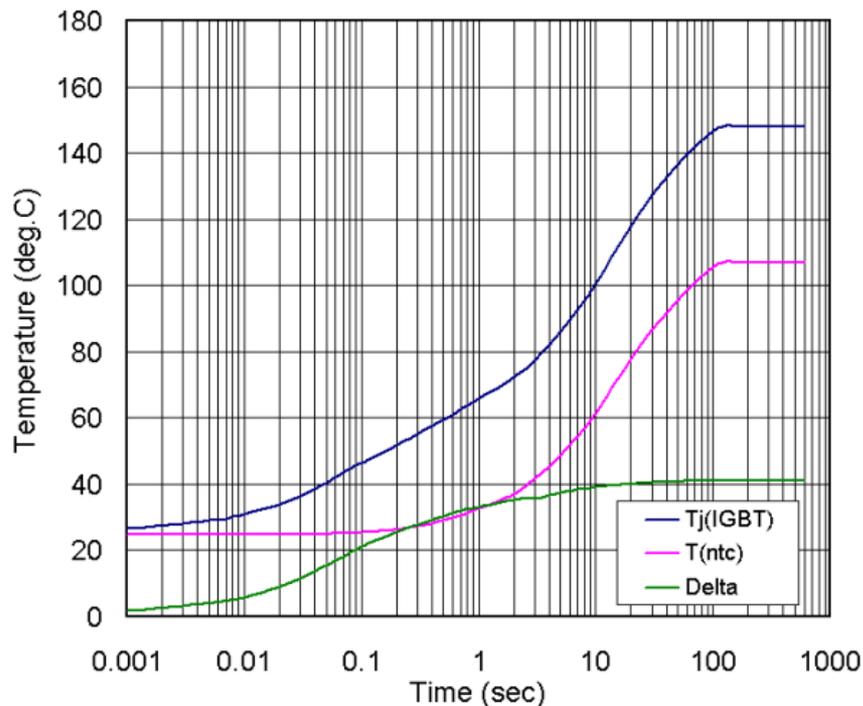
$$R(T) = R_{25} \exp \left\{ B_{25/T} \left(\frac{1}{T} - \frac{1}{298.15} \right) \right\}$$

$$B_{25/50} = \ln \left(\frac{R_{50}}{R_{25}} \right) / \left(\frac{1}{323.15} - \frac{1}{298.15} \right)$$

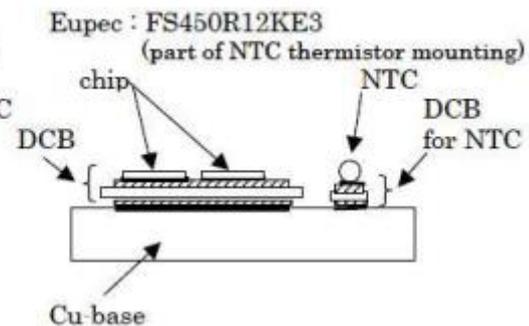
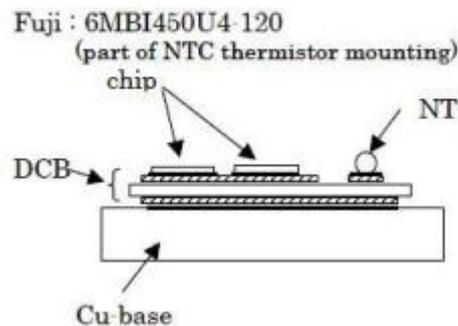
NTC - Thermistor

Ref.No.: MT5F19496

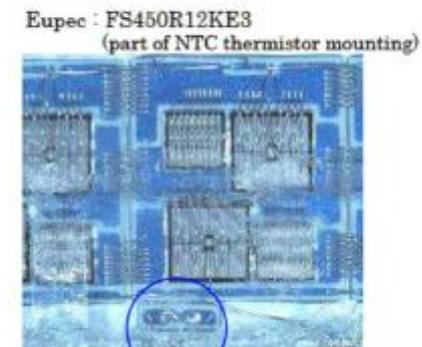
2MBI300VJ-120-50



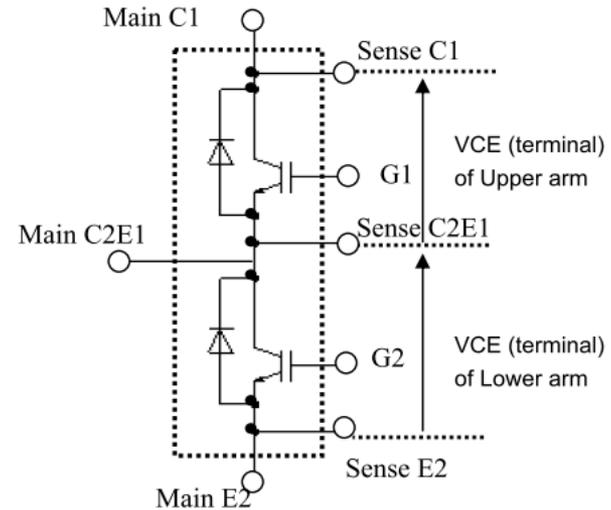
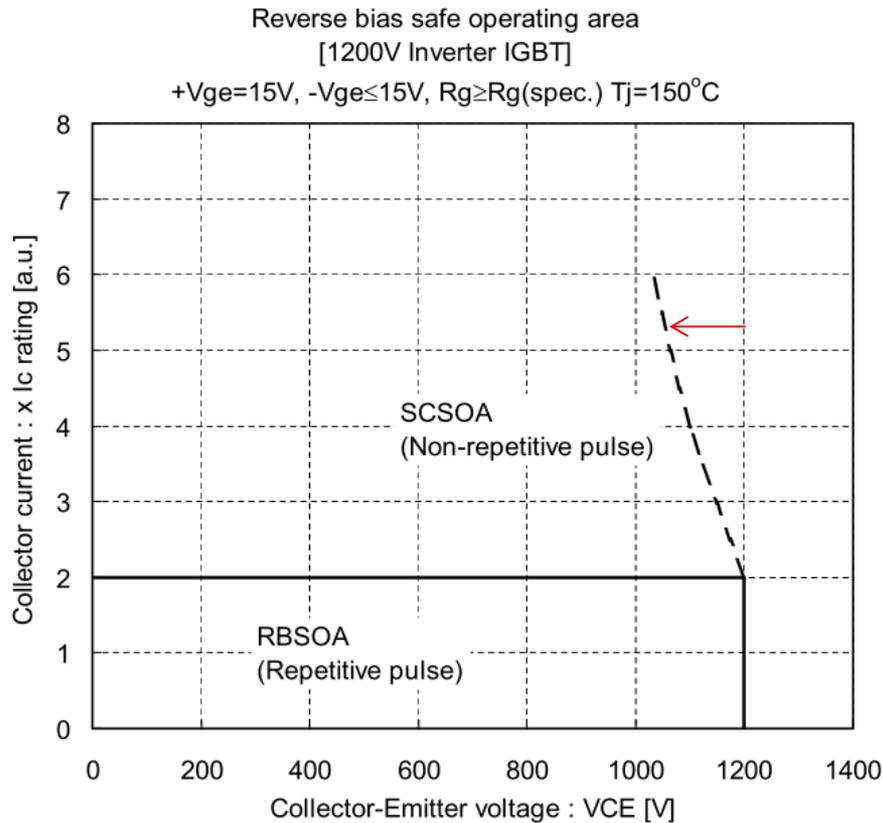
Transient thermal behavior of NTC thermistor and IGBT Junction Temperature



*NTC themistor is mounted on DCB plate.



*NTC thermistor is mounted on independent DCB plate.



Fuji defined V_{CE} value at the module terminal by using Sense C1 and Sense C2E1 for upper arm and Sense C2E1 and Sense E2 for Lower arm.

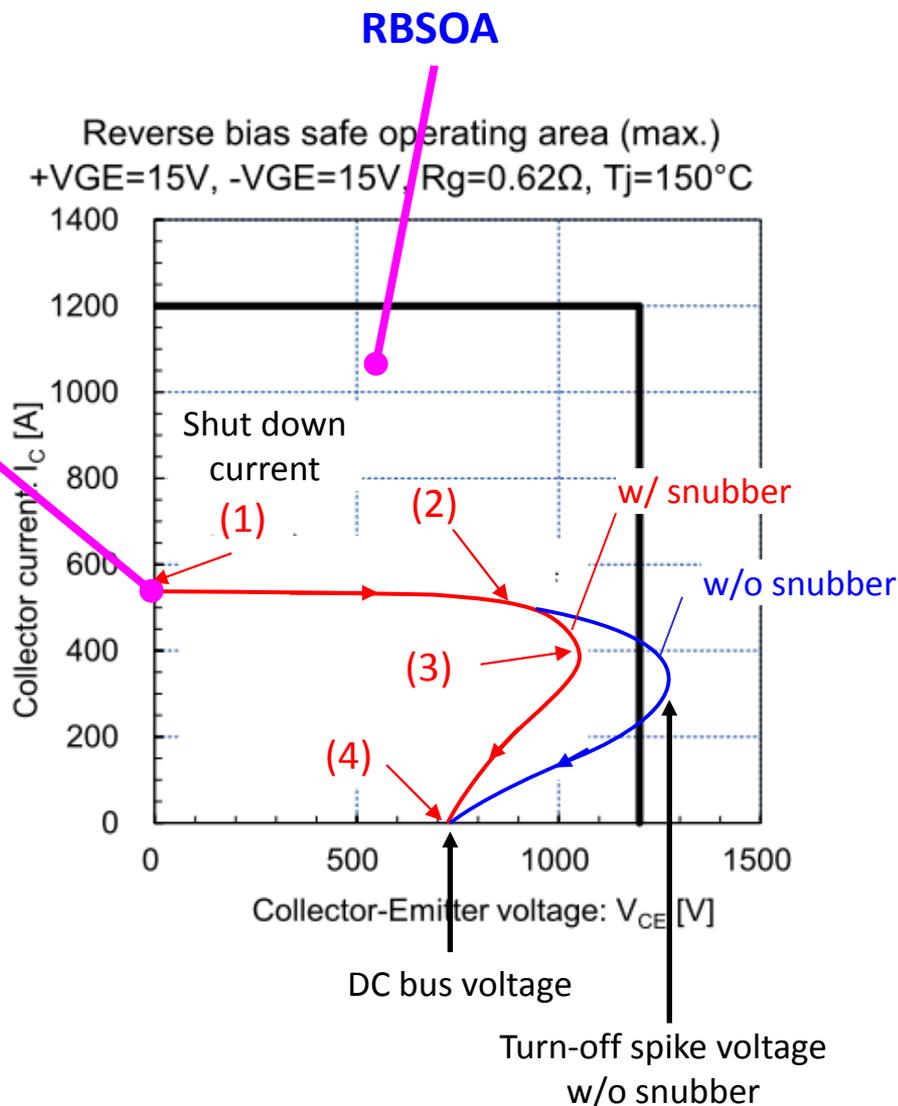
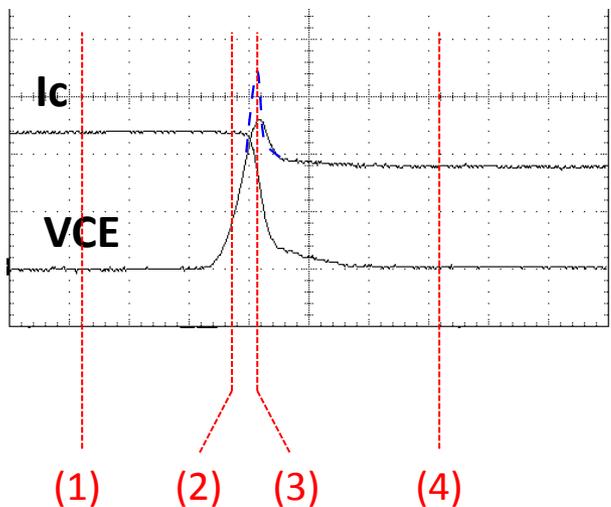
Switching characteristics of V_{CE} also is defined between Sense C1 and Sense C2E1 for Upper arm and Sense C2E1 and Sense E2 for Lower arm.

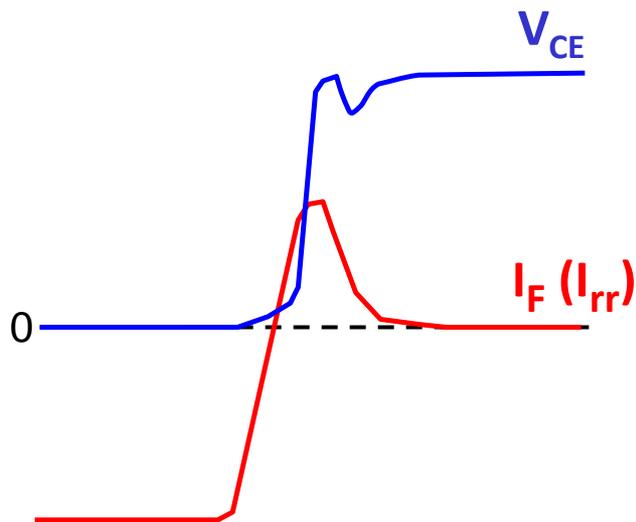
The maximum voltage is reduced at the higher current region because the chip voltage is higher than the terminal voltage due to the internal stray inductance L and the switching current di/dt ($V = L \cdot di/dt$).

Reverse Bias Safe Operating Area (RBSOA)

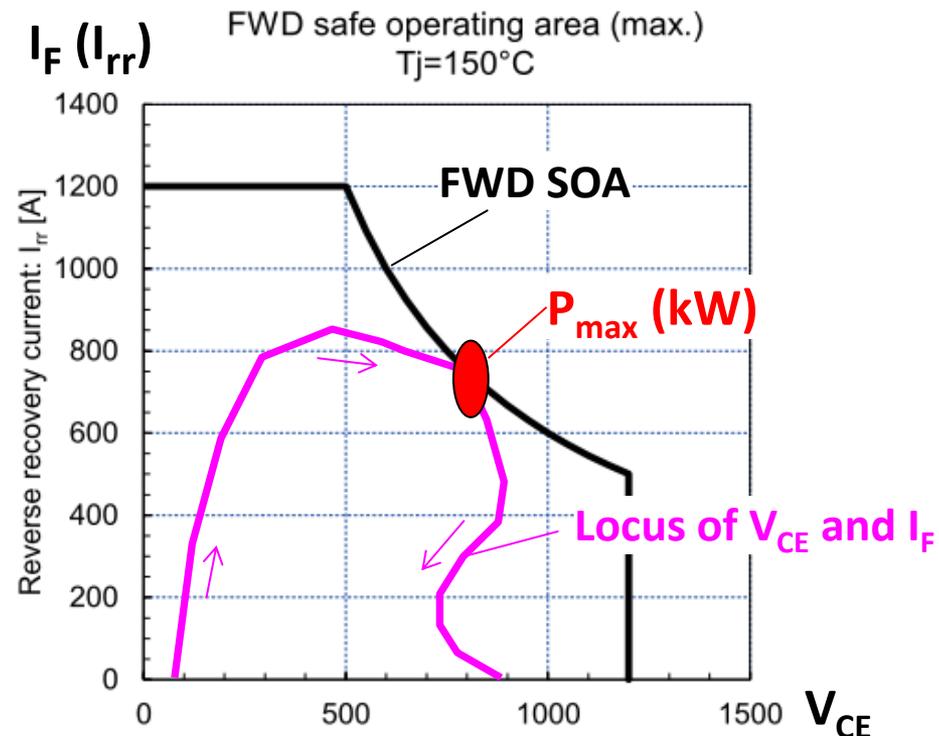
Necessary data for designing the drive condition and the snubber main circuit.

Current-Voltage switching locus during turn off operation (reverse bias is applied). The locus may not exceed the RBSOA.





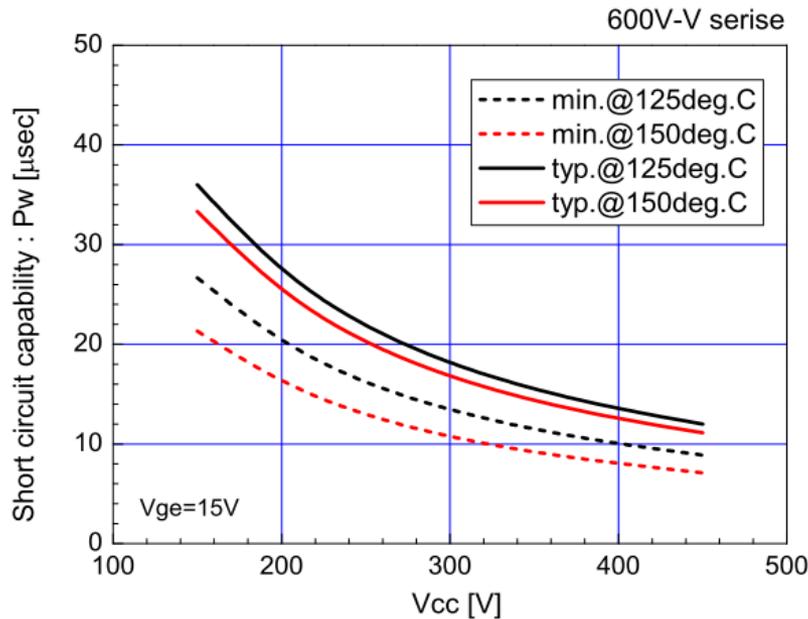
Waveforms during reverse recovery



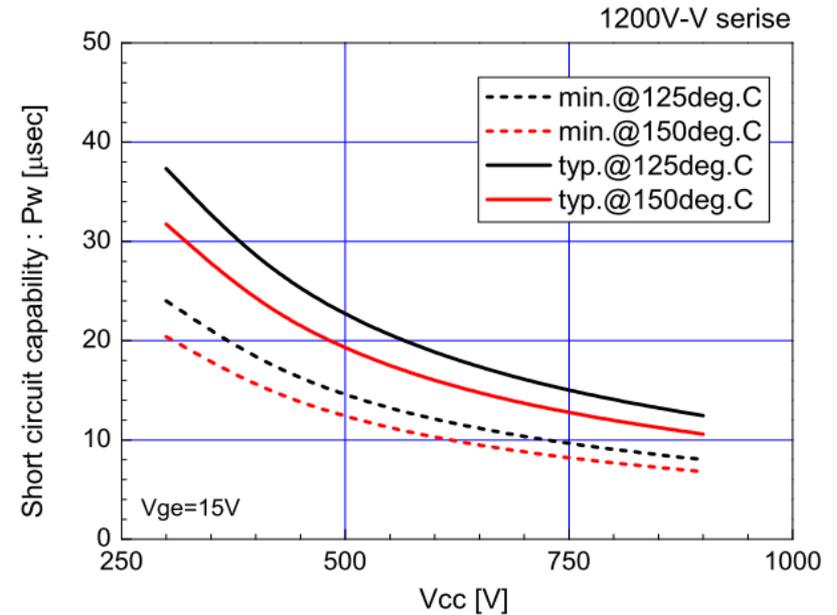
These figures show Fuji's definition of FWD SOA (Safe Operating Area) and P_{\max} . Guaranteed FWD SOA is shown in datasheet or spec sheet.

Locus of V_{CE} and I_F during reverse recovery may not exceed the the FWD SOA .

Short Circuit Capability (V-series)



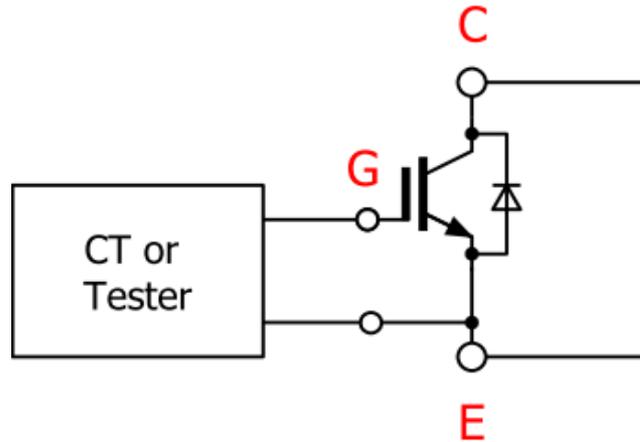
MT5F24337



MT5F24336

Vge: higher \rightarrow SC current: larger \rightarrow SC capability: shorter

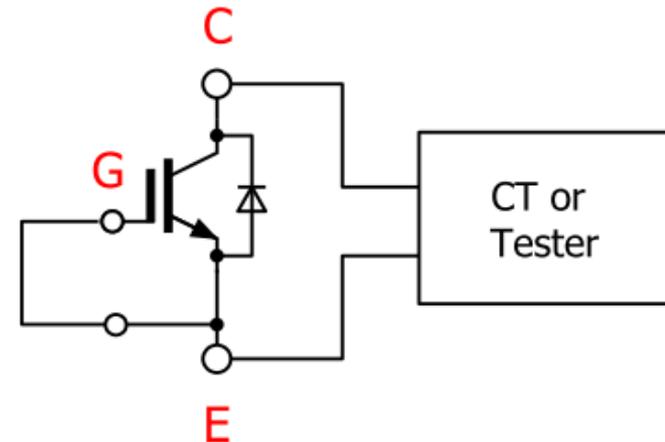
(1) G-E Check



- Short **C** and **E** terminal
- Measure leakage current or resistance between **G** and **E** terminal.

If the device is normal, the leakage current should be within a few hundred nano-Amps.
(or several tens MW)

(2) C-E Check



- Short **G** and **E** terminal
- Measure leakage current or resistance between **C** and **E** terminal.

If the device is normal, the leakage current should be within the maximum ICES in the datasheet.
(or several tens MW)



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