



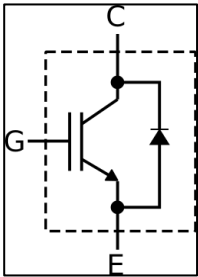
PAK40F65F

40A / 650V Trench-Gate IGTO
IGBT Drop-in Upgrade

Features

- Pakal’s Proprietary Trench IGTO Technology
- Integrated SuperBallast™ Technology
 - Safe, Simple Paralleling
- Very Low $V_{CE,SAT}$
- Excellent E_{TS}
- Square Turn-Off SOA at >3x Rated Current

40A / 650V IGTO
40 A $V_{CEsat} = 1.40V @T_J=100^{\circ}C$



Applications

- Uninterruptible Power Supplies (UPS)
- Welding Equipment
- Inverters
- Power Factor Correction (PFC)

Product Highlights

Current (A)	Voltage (V)	Temp (C)	VCEsat (V)	Ets (mJ)	Package
20	650	100°	1.11	.872	TO-247

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Absolute Maximum Ratings

Stresses beyond those listed under “Absolute Maximum Ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability; operation at conditions that exceed 80% of the absolute maximum rating conditions is not recommended. $T_A = 25^{\circ}\text{C}$, unless otherwise specified.

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Collector-Emitter Voltage	V_{CE}				650	V
DC Collector Current (Note 1)	$I_{C,DC}$	$T_J = 25^{\circ}\text{C}$ $T_J = 100^{\circ}\text{C}$			120 52	A
Pulsed Collector Current (Note 1)	$I_{C,P}$				120	A
Diode Forward Current (Note 1)	$I_{D,DC}$	$T_J = 25^{\circ}\text{C}$ $T_J = 100^{\circ}\text{C}$			90 30	A
Diode Pulsed Current (Note 1)	$I_{D,P}$				TBD	A
Turn-off Safe Operating Area		$V_{CE} \leq 650\text{V}$, $T_J \leq 150^{\circ}\text{C}$, $t_p = 1\mu\text{s}$			90	A
Gate-Emitter Voltage	V_{GE}	DC Transient ($t_p \leq 10\mu\text{s}$, $D < 0.010$)	-20 -30		20 30	V
Power Dissipation	P_{MAX}	$T_J = 25^{\circ}\text{C}$ $T_J = 100^{\circ}\text{C}$			205 100	W
Operating Junction Temperature	T_J		-40		175	$^{\circ}\text{C}$
Storage Temperature	T_{STG}		-55		150	$^{\circ}\text{C}$

Note 1: Limited by $T_{J,MAX}$.

Thermal Resistance

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
IGTO, Junction-Case	$R_{TH(JC)}$				0.65	K/W
Diode, Junction-Case	$R_{TH(JC)}$				0.80	K/W

Electrical Specifications

Static Characteristics

T_A = 25°C, unless otherwise specified. Items in **Bold** are production tested, other specifications are guaranteed by characterization.

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Collector-Emitter Breakdown Voltage	V _{CE,BR}	V _{GE} =0, I _C =250 µA		650			V
Collector-Emitter Saturation Voltage	V _{CE,SAT}	V _{GE} =15 V	I _C =20 A		1.11		V
			I _C =40 A		1.43	1.80	V
			T _J =150°C, I _C =40 A		1.38		V
Diode Forward Voltage	V _F	V _{GE} =0 V	I _F =2 A		1.17		V
			I _F =20 A		1.92		V
			T _J =150°C, I _F =20 A		1.43		V
Gate-Emitter Voltage Threshold	V _{TH}	I _C =40 mA, V _{CE} =20 V		3.3	4.4	5.4	V
Collector Leakage Current	I _{CES}	V _{CE} =650 V	T _J =25°C		0.1	60	µA
		V _{GE} =0 V	T _J =150°C		1000		µA
Gate-Emitter Leakage Current	I _{GES}	V _{CE} =0 V, V _{GE} =20 V			0.1	150	nA

Dynamic Characteristics

T_A = 25°C, unless otherwise specified. Items in **Bold** are production tested, other specifications are guaranteed by characterization.

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Input Capacitance	C _{IES}	V _{GE} =0 V, V _{CE} =25 V, f=1 MHz		5662		pF
Output Capacitance	C _{OES}	V _{GE} =0 V, V _{CE} =25 V, f=1 MHz		62		pF
Reverse Transfer Capacitance	C _{RES}	V _{GE} =0 V, V _{CE} =25 V, f=1 MHz		8		pF
Gate Charge	Q _G	V _{CC} =400 V, I _C =40 A, V _{GE} =15 V		292		nC

Switching Characteristics

T_A = 25°C, unless otherwise specified. Items in **Bold** are production tested, other specifications are guaranteed by characterization.

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Turn-on Delay Time	t _{d,on}	T _J =25 °C	I _C =40 A, V _{CC} =400 V, V _{GE} =15 V/0 V, R _G =20 Ω, (Note 1)		63		ns
Rise Time	t _r				24		ns
Turn-off Delay Time	t _{d,off}				555		ns
Fall time	t _f				89		ns
Turn-on Energy	E _{ON}				380		μJ
Turn-off Energy	E _{OFF}				1122		μJ
Total Switching Energy	E _{TS}				1502		μJ
Turn-on Delay Time	t _{d,on}	T _J =25 °C	I _C =20 A, V _{CC} =400 V, V _{GE} =15 V/0 V, R _G =20 Ω (Note 1)		72		ns
Rise Time	t _r				18		ns
Turn-off Delay Time	t _{d,off}				641		ns
Fall time	t _f				39		ns
Turn-on Energy	E _{ON}				215		μJ
Turn-off Energy	E _{OFF}				535		μJ
Total Switching Energy	E _{TS}				750		μJ

Note 1: Energy losses include “tail” and diode reverse recovery.

Diode Characteristics, at T_J = 25 °C

PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
Diode reverse recovery time	T _{rr}	T _J =25 °C	V _R =400 V, I _F =20 A, di _F /dt=1000 A/μs		47		ns
Diode reverse recovery charge	Q _{rr}				0.40		μC
Diode peak reverse recovery current	I _{rrm}				13.6		A
Diode peak rate of fall of reverse recovery current	di _{rr} /dt				-790		A/μs
Diode reverse recovery time	t _{rr}	T _J =25 °C	V _R =400 V, I _F =5 A, di _F /dt=1000 A/μs		46		ns
Diode reverse recovery charge	Q _{rr}				0.34		μC
Diode peak reverse recovery current	I _{rrm}				10.0		A
Diode peak rate of fall of reverse recovery current	di _{rr} /dt				-880		A/μs

Switching Characteristics

T_A = 25°C, unless otherwise specified. Items in **Bold** are production tested, other specifications are guaranteed by characterization.

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Turn-on Delay Time	t _{d,on}	T_J=150 °C I _C =40 A, V _{CC} =400 V, V _{GE} =15 V/0 V, R _G =20 Ω (Note 1)		64		ns
Rise Time	t _r			26		ns
Turn-off Delay Time	t _{d,off}			541		ns
Fall time	t _f			101		ns
Turn-on Energy	E _{ON}			708		μJ
Turn-off Energy	E _{OFF}			1520		μJ
Total Switching Energy	E _{TS}			2228		μJ
Turn-on Delay Time	t _{d,on}	T_J=150 °C I _C =20 A, V _{CC} =400 V, V _{GE} =15 V/0 V, R _G =20 Ω (Note 1)		72		ns
Rise Time	t _r			24		ns
Turn-off Delay Time	t _{d,off}			684		ns
Fall time	t _f			60		ns
Turn-on Energy	E _{ON}			398		μJ
Turn-off Energy	E _{OFF}			771		μJ
Total Switching Energy	E _{TS}			1169		μJ

Note 1: Energy losses include “tail” and diode reverse recovery.

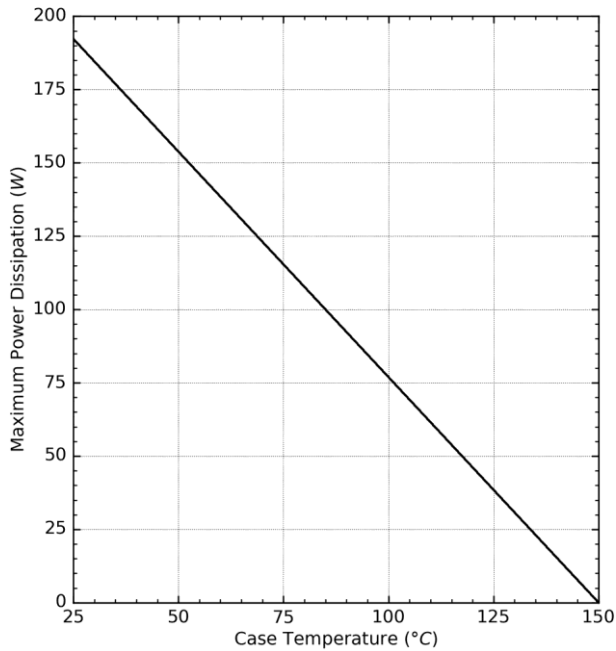
Diode Characteristics, at T_J = 150 °C

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Diode reverse recovery time	t _{rr}	T_J=150 °C V _R =400 V, I _F =20 A, di _F /dt=1000 A/μs		87		ns
Diode reverse recovery charge	Q _{rr}			1.32		μC
Diode peak reverse recovery current	I _{rrm}			26.4		A
Diode peak rate of fall of reverse recovery current	di _{rr} /dt			-530		A/μs
Diode reverse recovery time	t _{rr}	T_J=150 °C V _R =400 V, I _F =5 A, di _F /dt=1000 A/μs		48		ns
Diode reverse recovery charge	Q _{rr}			0.58		μC
Diode peak reverse recovery current	I _{rrm}			16.0		A
Diode peak rate of fall of reverse recovery current	di _{rr} /dt			-860		A/μs

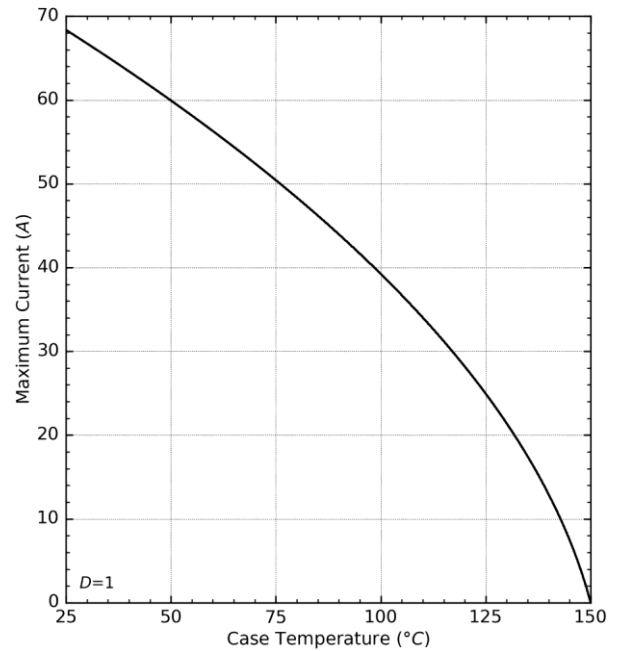
Typical Operating Characteristics

$T_A = 25^\circ\text{C}$, unless otherwise specified.

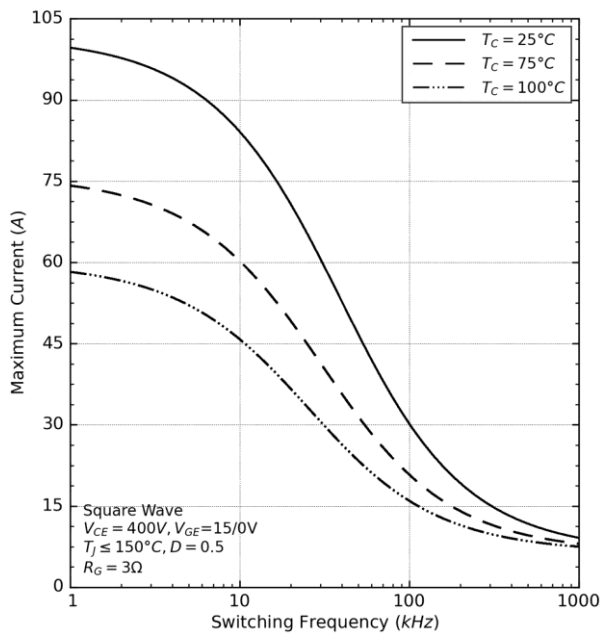
Maximum Power Dissipation



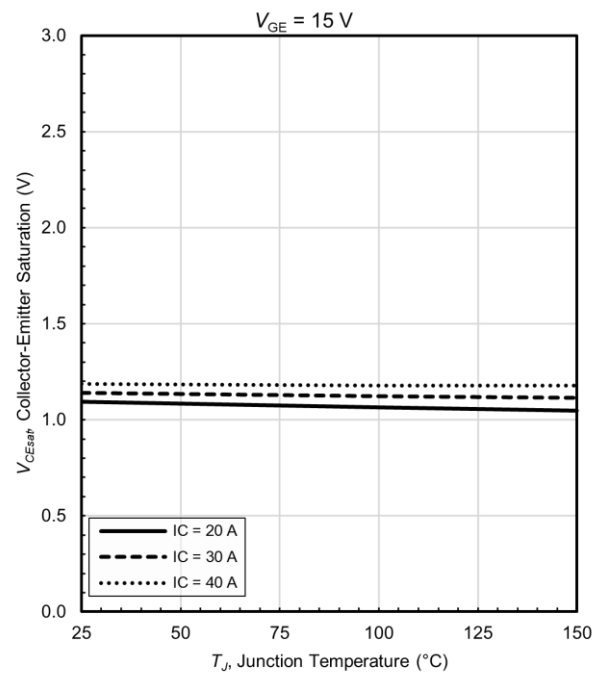
Thermally-Limited Maximum Current



Thermally-Limited Current vs Frequency



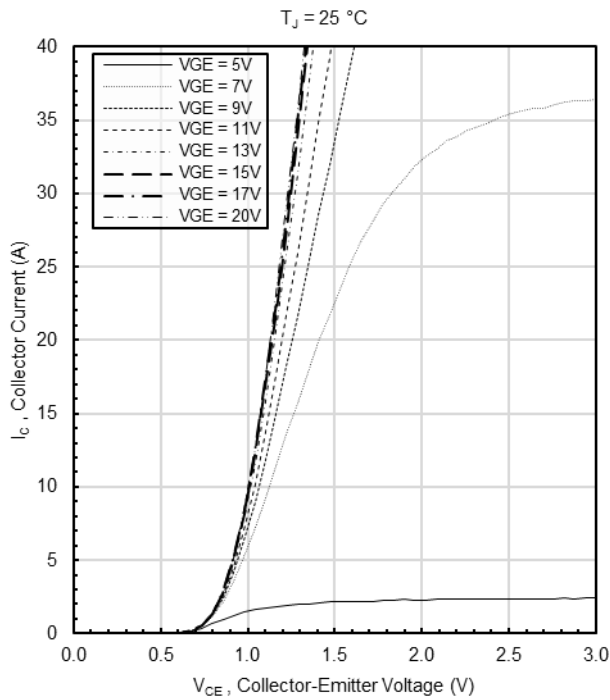
V_{CEsat} vs Junction Temperature



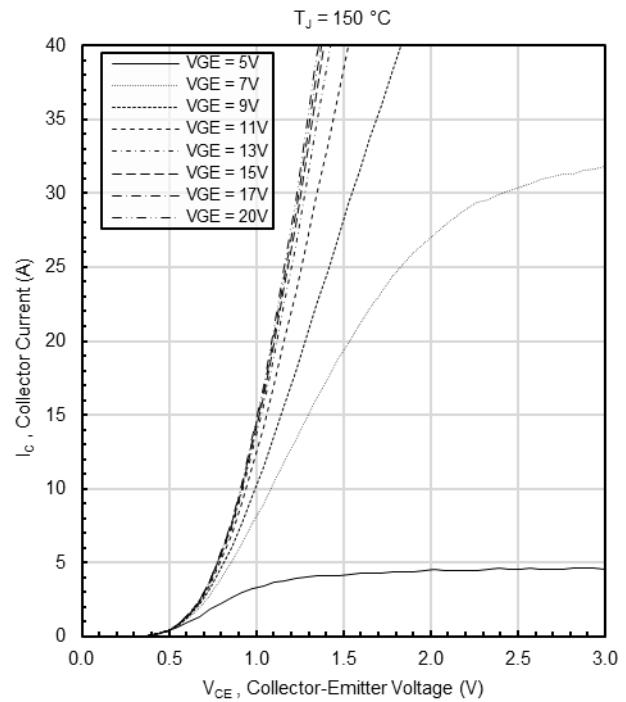
Typical Operating Characteristics

$T_A = 25^\circ\text{C}$, unless otherwise specified.

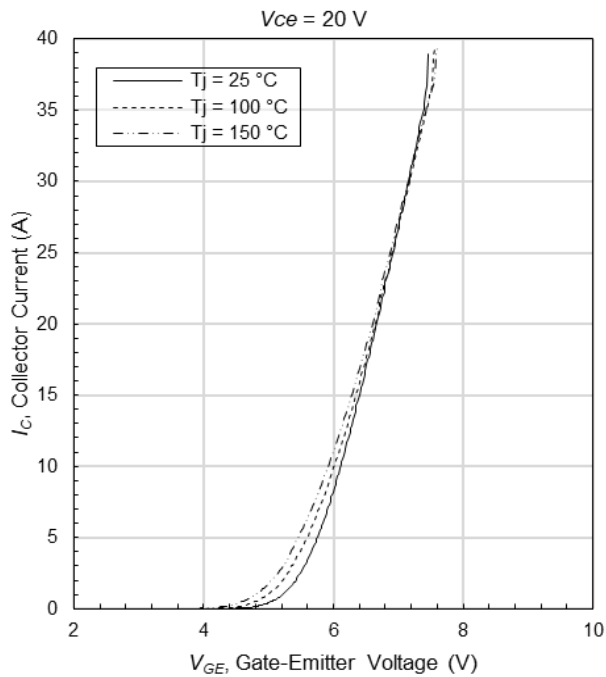
Typical Output Characteristic



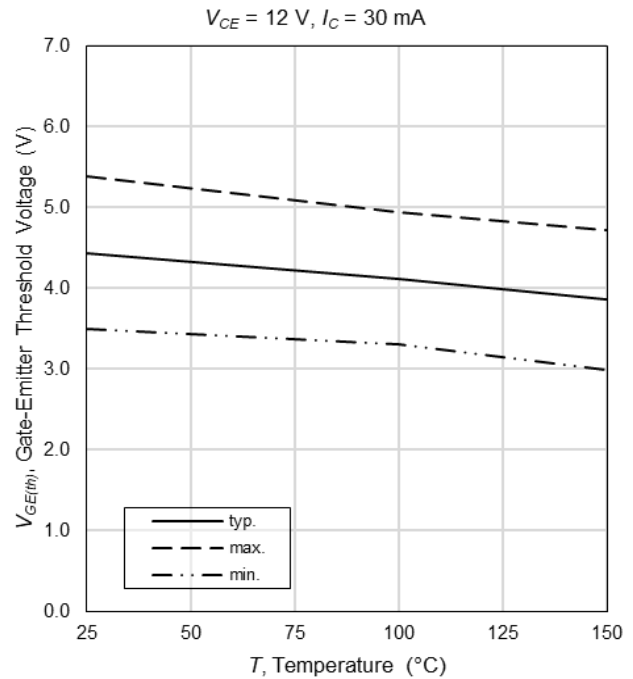
Typical Output Characteristic



Typical Transfer Characteristics

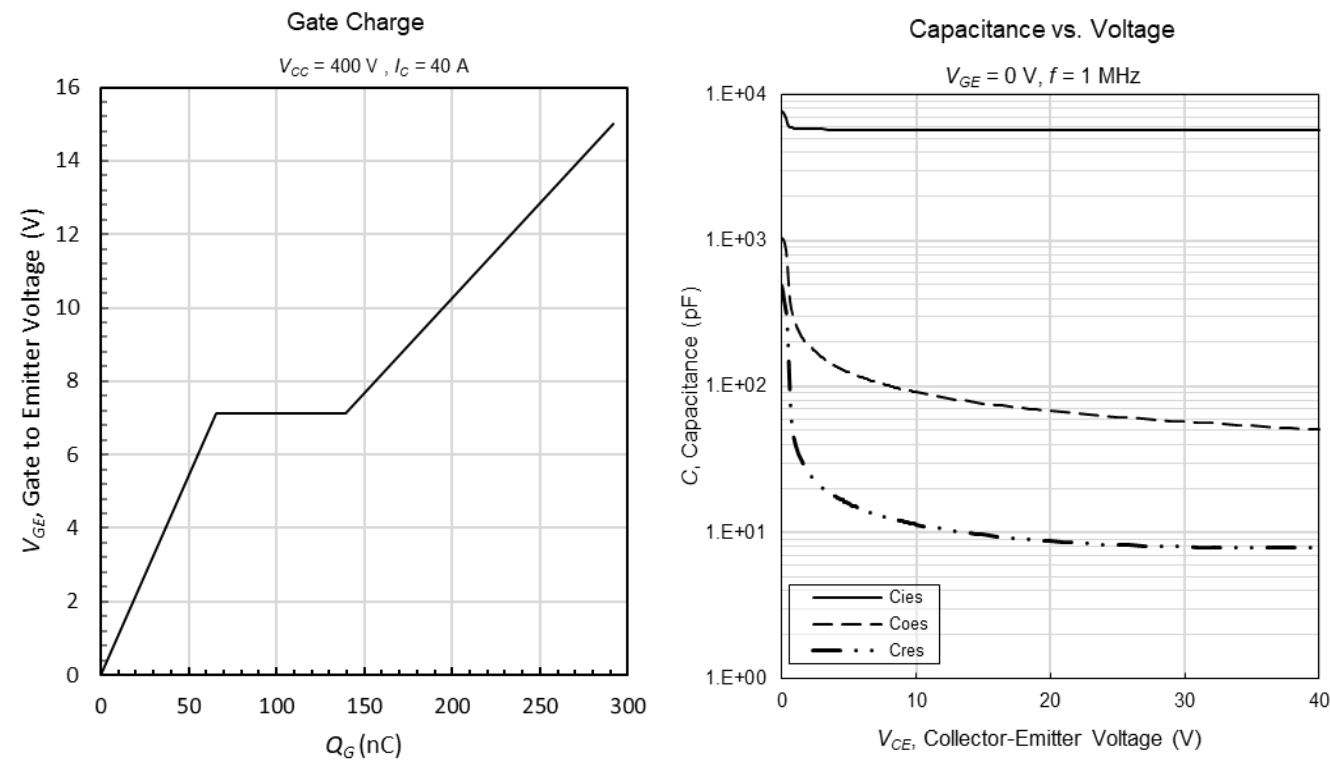


Threshold Voltage vs. Junction Temperature



Typical Operating Characteristics

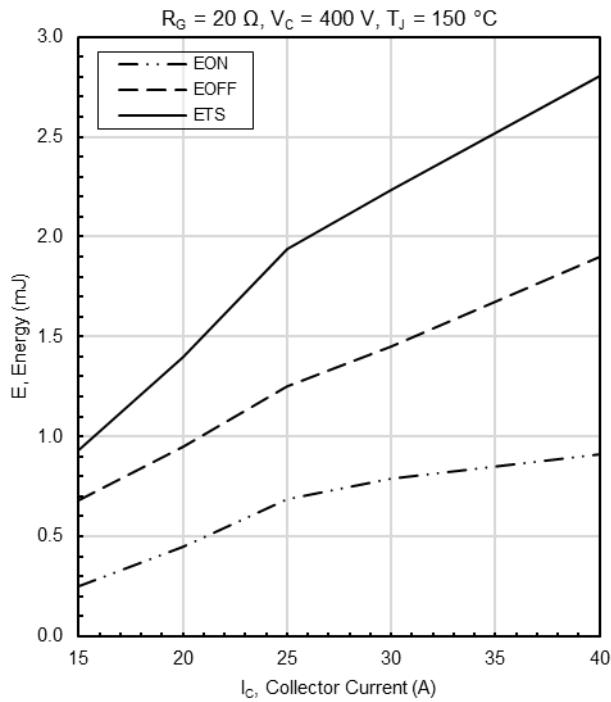
T_A = 25°C, unless otherwise specified.



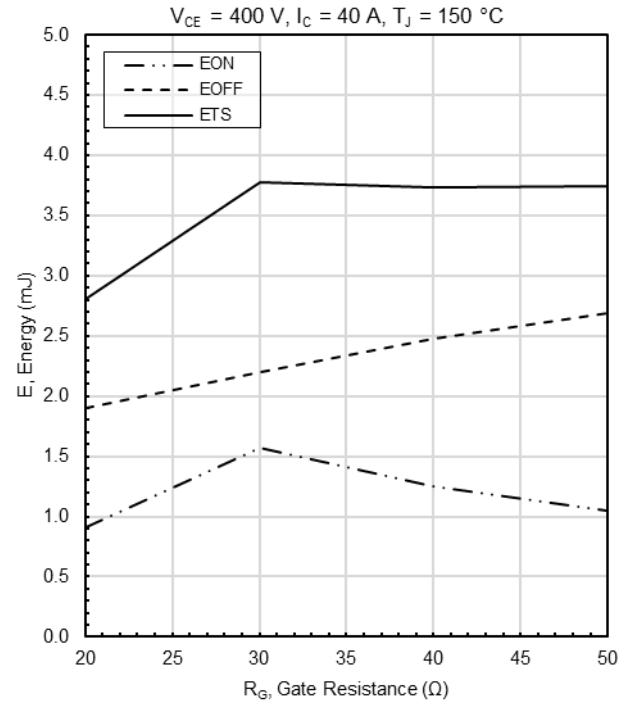
Typical Operating Characteristics

$T_A = 25^\circ\text{C}$, unless otherwise specified.

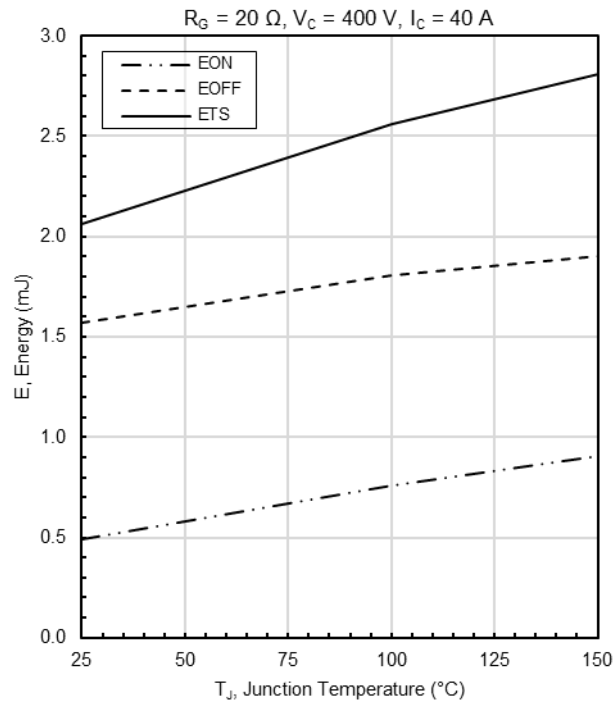
Switching Energy vs Collector Current



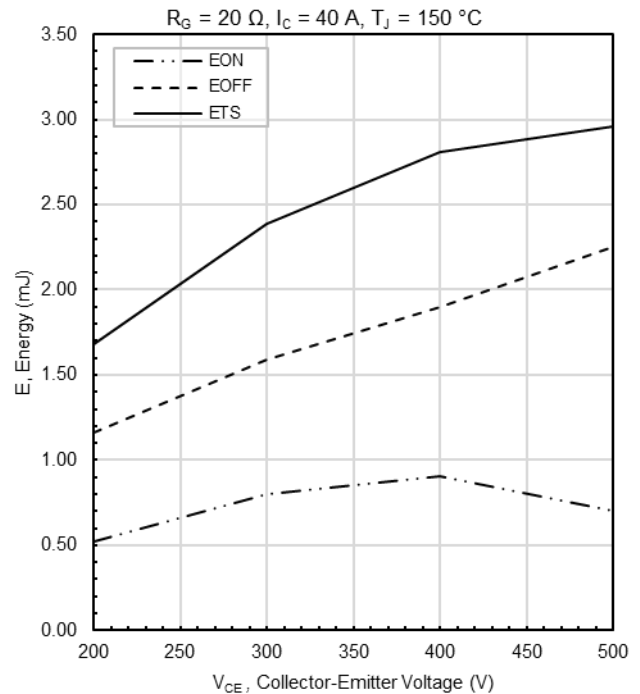
Switching Energy vs Gate Resistance



Switching Energy vs Junction Temperature

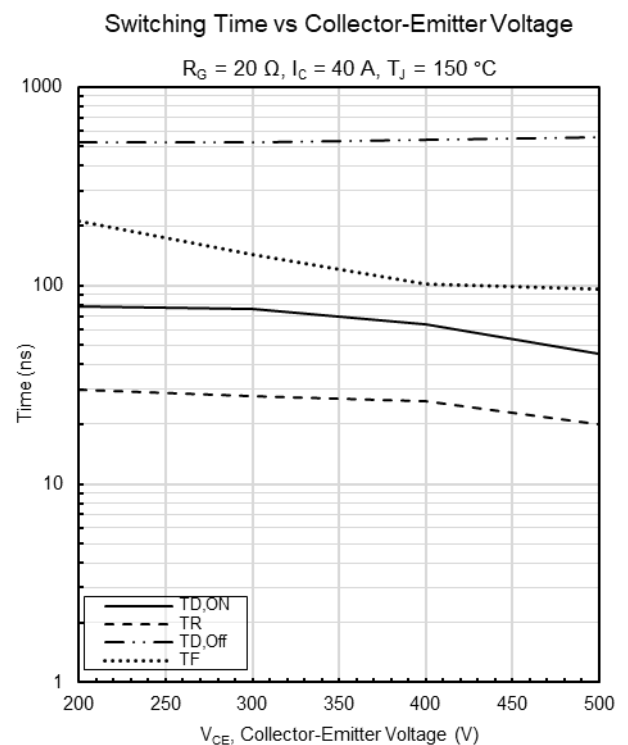
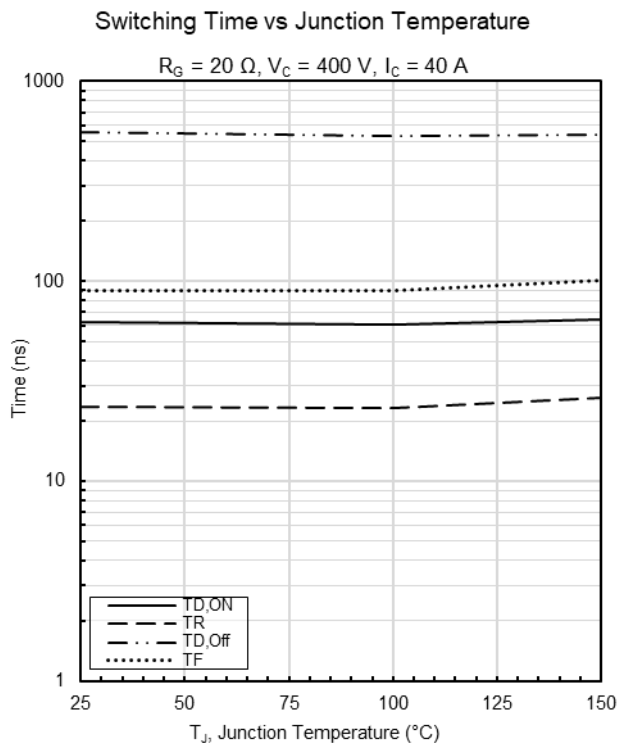
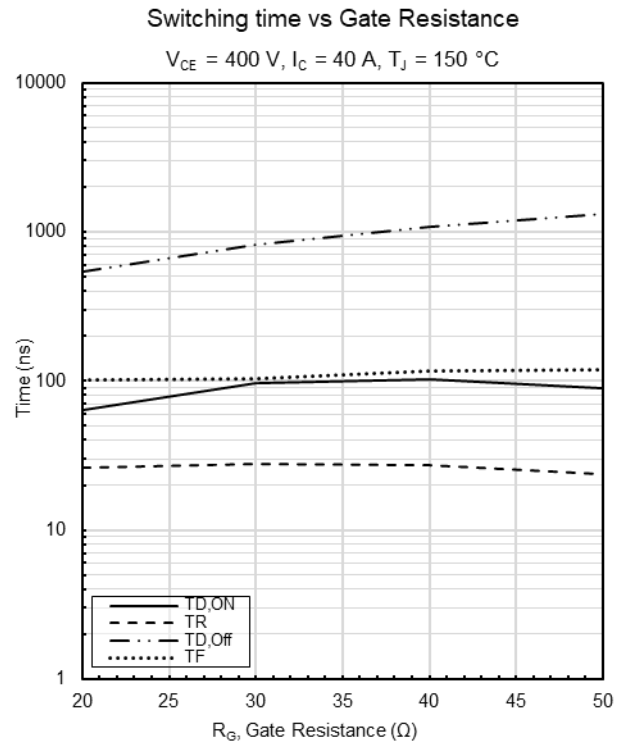
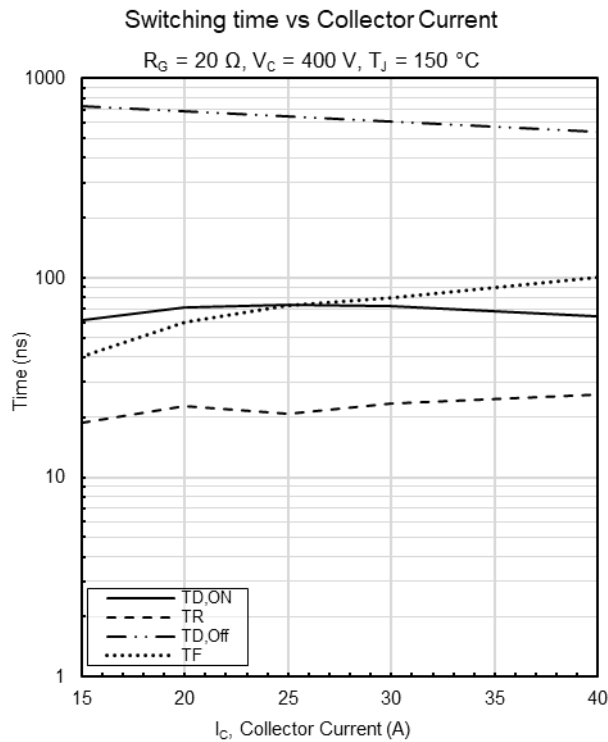


Switching Energy vs Collector-Emitter Voltage



Typical Operating Characteristics

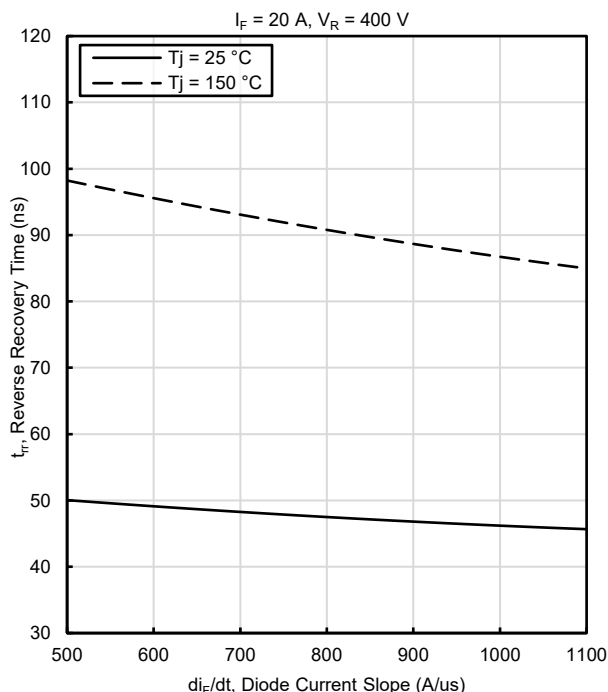
$T_A = 25^\circ\text{C}$, unless otherwise specified.



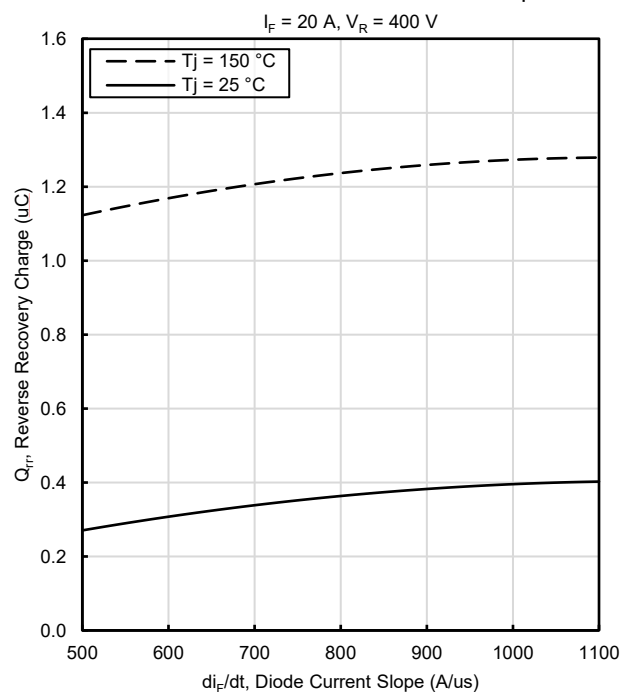
Typical Operating Characteristics

$T_A = 25^\circ\text{C}$, unless otherwise specified.

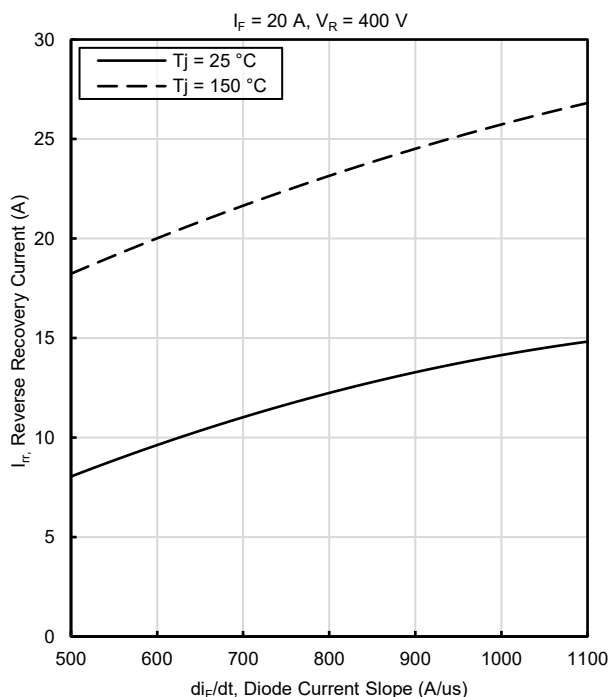
Reverse Recovery Time
as a Function of Diode Current Slope



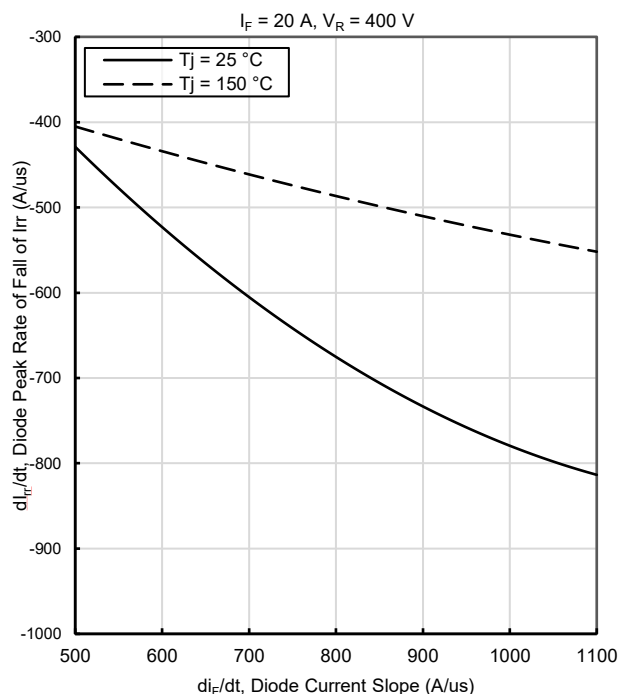
Reverse Recovery Charge
as a Function of Diode Current Slope



Reverse Recovery Current
as a Function of Diode Current Slope

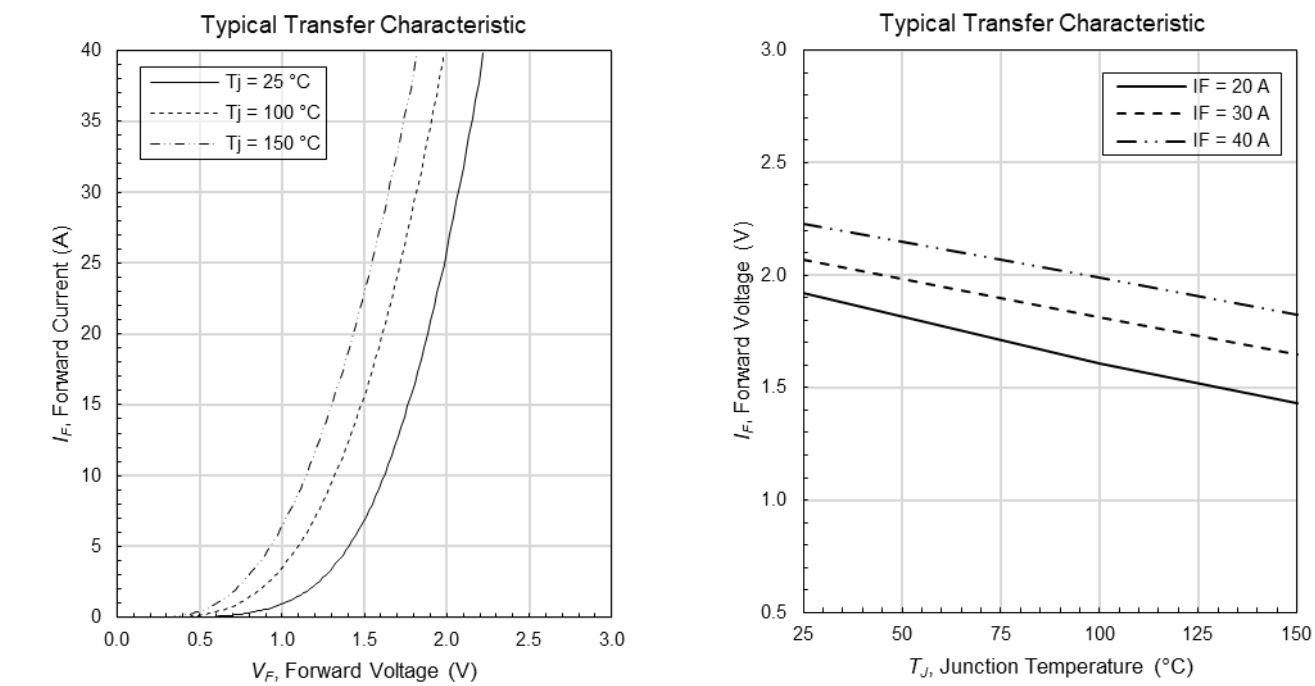


Peak Rate of Fall of Reverse Recovery
as a Function of Diode Current Slope

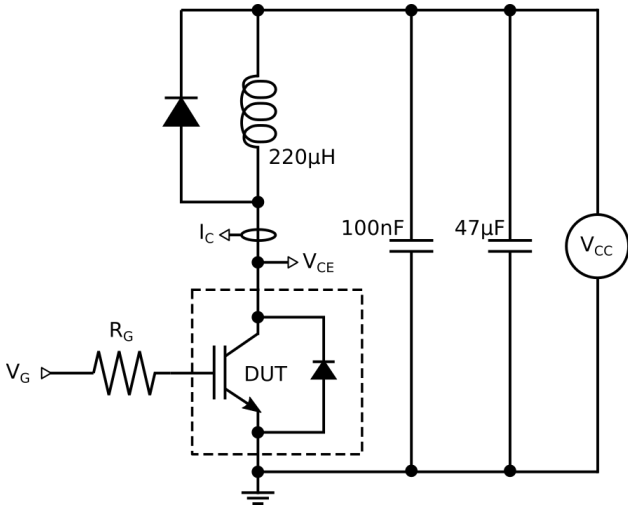


Typical Operating Characteristics

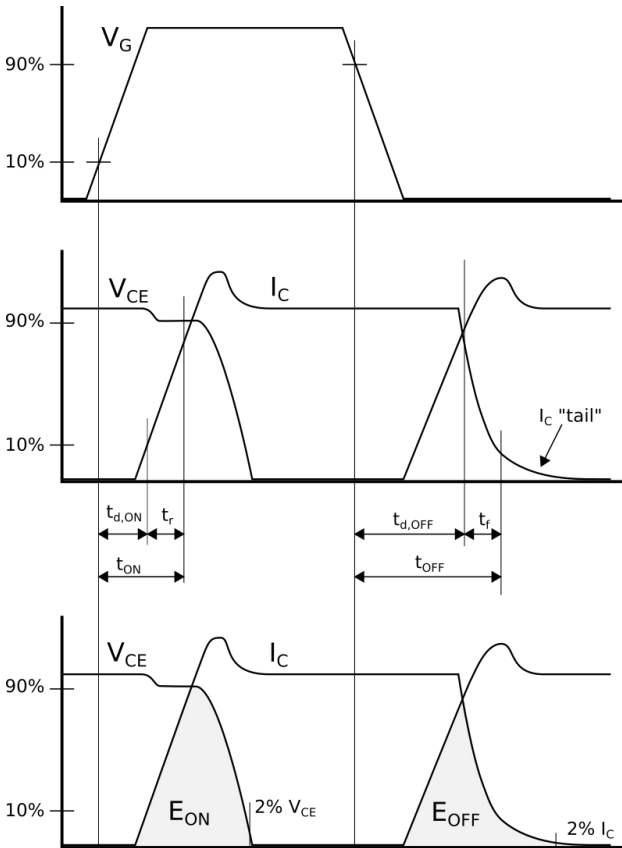
T_A = 25°C, unless otherwise specified.



Diagrams

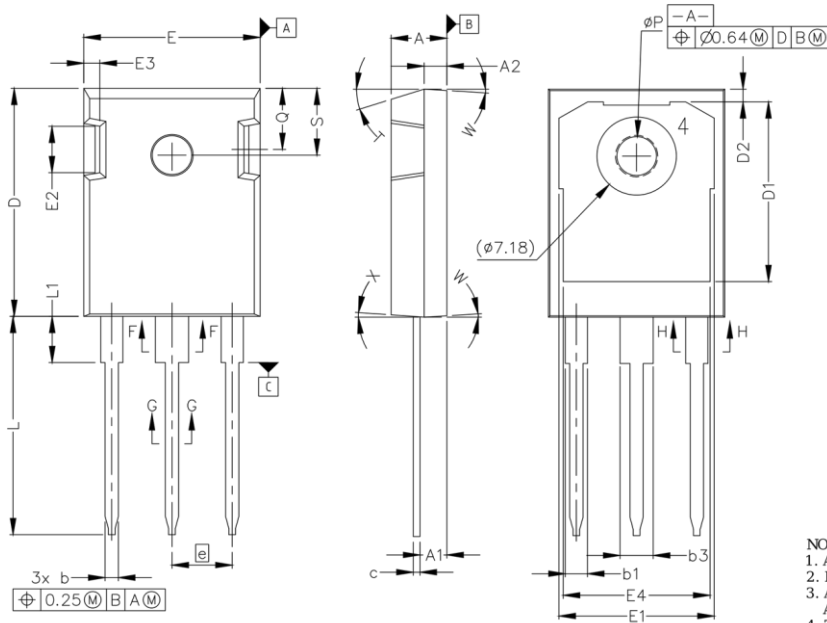


Switching Test Circuit



Switching Waveforms

Package Drawing



SYMBOL	MIN	MAX
A	4.83	5.21
A1	2.29	2.54
A2	1.91	2.16
b'	1.07	1.28
b	1.07	1.33
b1	1.91	2.41
b2	1.91	2.16
b3	2.87	3.38
b4	2.87	3.13
c'	0.55	0.65
c	0.55	0.68
D	20.80	21.10
D1	16.25	17.65
D2	0.95	1.25
E	15.75	16.13
E1	13.10	14.15
E2	3.68	5.10
E3	1.00	1.90
E4	12.38	13.43
e	5.44 BSC	
N	3	
L	19.81	20.32
L1	4.10	4.40
P	3.51	3.65
Q	5.49	6.00
S	6.04	6.30
T	17.5°REF.	
W	3.5°REF.	
X	4°REF.	

NOTE:

1. ALL METAL SURFACES: TIN PLATED EXCEPT AREA OF CUT
2. DIMENSIONS & TOLERANCES CONFORM TO ASME Y14.5M-1994
3. ALL DIMENSIONS ARE IN MILLIMETERS.
ANGLES ARE IN DEGREES.
4. THIS DRAWING MEETS ALL DIMENSION REQUIREMENTS
OF JEDEC OUTLINES TO-247 AD.

to247-3l, rev 0, 2020-11-10

Pin Configuration

PIN NUMBER	DESCRIPTION
1	Gate
2	Collector
3	Emitter

Important Notice

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Pakal Technologies, Inc.
50 Osgood, Suite 340
San Francisco, CA
94133